Stepping Motors

Stepping Motor and Driver Package DC Input

DC Input CRK Series DC Input CMK Series DC Input **CSK** Series

CRK Series CSK Series

RoHS RoHS-Compliant

5-Phase Stepping Motor and Driver Package

CRK Series

Additional Information Safety standards → Page G-2

The **CRK** Series is a motor and driver package combining a high-performance, 5-phase stepping motor with a compact, low-vibration microstep driver offering the Smooth Drive Function. Four frame sizes of 20 mm, 28 mm, 42 mm and 60 mm are available, as well as various geared motor units.

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ist of safety standard approved products (Model, Standards, File No., Certification Body) → Page G-10



Features

Newly Designed Motors

Improved Stopping Accuracy

The positioning accuracy of a stepping motor is affected by friction load.

The high-resolution type achieve high accuracy and reliability based on Oriental Motor's latest precision machining technology. The motor resolution is increased to double the level of a standard model to reduce the displacement angle against load torque, thereby achieve high positioning accuracy. Vibration is also reduced.

Standard type: 50 teeth

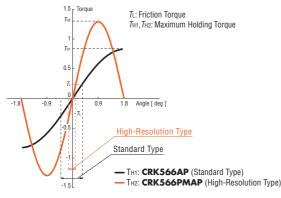




High-resolution type: 100 teeth



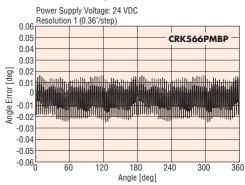
Comparison of Angle - Torque Characteristics



Stop Position Accuracy

The high-resolution type is designed with a stop position accuracy of 2 arc minutes (0.034°) [standard type: 3 arc minutes (0.05°)]. The reduced error helps improve the positioning accuracy of your equipment.

Static Angle Characteristics



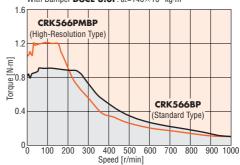
The high-resolution type and high-torque type adopt a newly designed high-torque motor that widens the range of applications. The smaller motor allows for compact equipment design.

The motor current is reduced to suppress heat generation.

Example: Avoidance of temperature rise in precision equipment or machinery

Comparison of Speed - Torque Characteristics

Current: 1.4 A/Phase Step Angle: 0.36°/step With Damper **D6CL-8.0F**: $JL=140\times10^{-7}kg\cdot m^2$



The high-resolution type and high-torque type are connected using a connector — a connection method everyone is familiar with.

- Desired cable length and type can be selected.
- Maintenance becomes easy.
- •Motor lead wire/connector assembly (0.6m) is included with motor and driver package.

Wide Range of Motor Variations

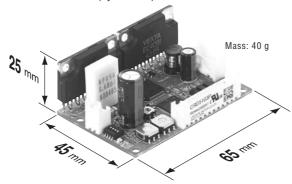
The CRK Series offers models of the high-resolution type, hightorque type and standard type, as well as various geared types. You can find a product meeting your specific torque, resolution or other needs from a wide range of specifications.

Compact, Lightweight Microstep Driver

The driver in the CRK Series achieves microstep drive in a compact, lightweight body (Mass: 40 g).

A new IC allows the driver to provide various functions, including the following:

- Smooth Drive Function
- ●1-pulse/2-pulse input mode switching
- ●25 preset step angles
- Power LED
- Photocoupler input
- Connector with lock (by MOLEX)



♦ Lower Vibration and Noise Achieved by Microstep Drive

The basic step angle of the motor can be divided into a maximum of 250 microstep angles without using any mechanical element such as a reduction gear.

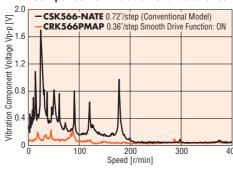
As a result, vibration and noise are further reduced.

♦Smooth Drive Function for Enhanced Ease of Use

The Smooth Drive Function automatically controls operations via microstep drive, at the same travel distance and speed used in the full-step mode, without requiring the operator to change the pulse input settings.

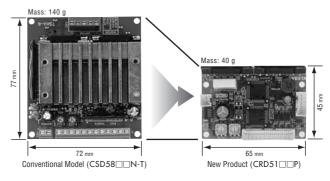
This function is particularly useful when the CRK Series is used in the full-step or half-step mode.

Comparison of Vibration Characteristics



The compact, lightweight driver in the CRK Series is approximately 47% smaller than a conventional full-step driver.

Comparison of Driver Size and Mass



Conforming to Major Safety Standards

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The CRK Series is UL-recognized and CSA-certified.

It also bears the CE Mark as a proof of conformance to the EMC Directives

Safe operation is ensured anywhere in the world.

● RoHS RoHS-Compliant

The CRK Series conforms to the RoHS Directive that prohibits the use of six chemical substances including lead and cadmium. ■ Details of RoHS Directive → Page G-23

Useful Accessories

• Driver Lead Wire Set

These lead wires allow for easy connection of the motor, power supply and input signals without crimping. All driver lead wires needed to connect the motor, power supply and I/O signals are combined in a single set. Various other parts and accessories useful in different applications are also available (sold separately). Driver lead wire set → Page C-257



■Wide Variety

The **CRK** Series motor and driver package comes in four motor frame sizes of 20 to 60 mm, as well as four geared types.

	Туре	Features	□20 mm	otor frame sizes of 20	□42 mm	□60 mm	Driver
High	n-Resolution Type	A high-torque motor offering higher positioning accuracy with the basic step angle set to 0.36"/step, which is just half the basic step angle of the standard type.					
High-Torque Type		A high-torque motor generating high torque of approx. 1.3 to 1.5 times the level achieved by the standard type.					
Star	ndard Type	The basic model in the CRK Series offering an optimal balance of torque, low vibration and low noise.					
Low Backlash Type	TH Geared Type	A geared motor achieving both low backlash and low cost.					
Low Back	PL Geared Type	A geared motor offering low backlash, high strength and wide gear ratios.					
Non-Backlash Type	PN Geared Type	A high-accuracy, high strength geared motor achieving a backlash of 3 arc minutes or less.		5			
Non-Back	Harmonic Geared Type	A high-accuracy, backlash-free geared motor adopting a newly developed harmonic gear. It ensures high strength in a compact body.	3				

■Characteristics Comparison for Geared Motors

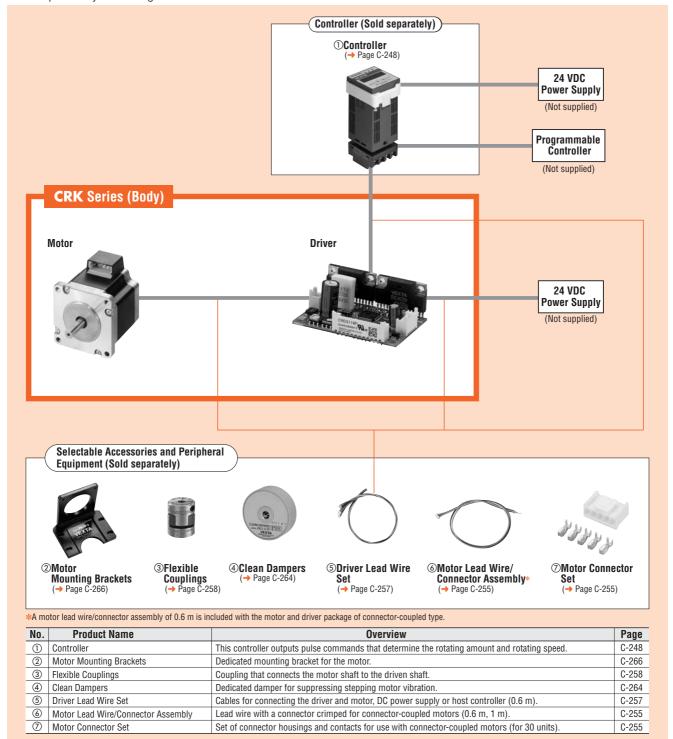
	Geared Type	Features	Permissible Torque/ Maximum Torque [N·m]	Backlash [arc min]	Basic Resolution [deg/step]	Output Shaft Speed [r/min]
Low Backlash Type	TH Geared (Parallel Shaft)	• A wide variety of low gear ratios for high-speed operation • Gear ratios: 1:3.6, 1:7.2, 1:10, 1:20, 1:30	4	60	0.024	500
Low Back	PL Geared (Planetary Gear)	High permissible torque A wide variety of gear ratios for selecting the desired step angle Centered output shaft Gear ratios: 1:5, 1:7.2, 1:10, 1:25, 1:36, 1:50	8	35	0.0144	360
Non-Backlash Type	PN Geared (Planetary Gear)	High speed (low gear ratio), high positioning precision High permissible/maximum torque A wide variety of gear ratios for selecting the desired step angle Centered output shaft Gear ratios: 1:5, 1:7.2, 1:10, 1:25, 1:36, 1:50	Permissible Maximum Torque 8 20	3	0.0144	600
Non-Bad	Harmonic Geared (Harmonic Drive)	High positioning precision High permissible/maximum torque High gear ratio, high resolution Centered output shaft Gear ratios: 1:50, 1:100	Permissible Maximum Torque Torque 8 28	0	0.0072	70

Note

[•] The values shown above must be used as reference. These values vary depending on the frame size and gear ratio.

System Configuration

An example of a system configuration with the **SG8030JY** controller.



●Example of System Configuration

(Sold separately)

CRK Series	+	Controller	Motor Mounting Bracket	Flexible Coupling	Clean Damper	Driver Lead Wire Set (0.6 m)
CRK566PMBP		SG8030JY-U	PAL2P-5	MCS300808	D6CL-8.0F	LCS04SD5

The system configuration shown above is an example. Other combinations are available.

Product Number Code

High-Resolution Type/High-Torque Type/Standard Type

CRK 5 4 4 P M A P

2 3 4 5 6 7 8

Geared Type

CRK 5 2 3 P A P-N 7.2

2	3	4	(5)	6	7	8	9

1	Series	CRK: CRK Series
2	5 : 5-Phase	
3	Motor Frame Size	1: 20 mm 2: 28 mm 4: 42 mm 6: 60 mm
4	Motor Case Length	
(5)	Motor Type	
6	Resolution	M: High-Resolution
7	Motor Shaft Type	A: Single Shaft B: Double Shaft
8	Signal I/O Mode of Driver	P: Photocoupler

1)	Series	CRK: CRK Series
2	5 : 5-Phase	
3	Motor Frame Size	1: 20 mm 2: 28 mm 4: 42 mm 6: 60 mm
4	Motor Case Length	
(5)	Motor Type	
6	Motor Shaft Typ	A: Single Shaft B: Double Shaft
7	Signal I/O Mode of Driver	P: Photocoupler
8	Gearhead Type	T: TH Geared Type N: PN Geared Type H: Harmonic Geared Type
9	Gear Ratio	

■Product Line

High-Resolution Type

Model (Single Shaft)	Model (Double Shaft)
CRK523PMAP	CRK523PMBP
CRK524PMAP	CRK524PMBP
CRK525PMAP	CRK525PMBP
CRK544PMAP	CRK544PMBP
CRK546PMAP	CRK546PMBP
CRK564PMAP	CRK564PMBP
CRK566PMAP	CRK566PMBP
CRK569PMAP	CRK569PMBP

High-Torque Type

Model (Double Shaft)
CRK513PBP
CRK523PBP
CRK525PBP
CRK544PBP
CRK546PBP

Standard Type

Model (Single Shaft)	Model (Double Shaft)
CRK543AP	CRK543BP
CRK544AP	CRK544BP
CRK545AP	CRK545BP
CRK564AP	CRK564BP
CRK566AP	CRK566BP
CRK569AP	CRK569BP

TH Geared Type

Model (Single Shaft)	Model (Double Shaft)
CRK523PAP-T7.2	CRK523PBP-T7.2
CRK523PAP-T10	CRK523PBP-T10
CRK523PAP-T20	CRK523PBP-T20
CRK523PAP-T30	CRK523PBP-T30
CRK543AP-T3.6	CRK543BP-T3.6
CRK543AP-T7.2	CRK543BP-T7.2
CRK543AP-T10	CRK543BP-T10
CRK543AP-T20	CRK543BP-T20
CRK543AP-T30	CRK543BP-T30
CRK564AP-T3.6	CRK564BP-T3.6
CRK564AP-T7.2	CRK564BP-T7.2
CRK564AP-T10	CRK564BP-T10
CRK564AP-T20	CRK564BP-T20
CRK564AP-T30	CRK564BP-T30

PL Geared Type

Model (Single Shaft)	Model (Double Shaft)
CRK545AP-P5	CRK545BP-P5
CRK545AP-P7.2	CRK545BP-P7.2
CRK545AP-P10	CRK545BP-P10
CRK543AP-P25	CRK543BP-P25
CRK543AP-P36	CRK543BP-P36
CRK543AP-P50	CRK543BP-P50
CRK566AP-P5	CRK566BP-P5
CRK566AP-P7.2	CRK566BP-P7.2
CRK566AP-P10	CRK566BP-P10
CRK564AP-P25	CRK564BP-P25
CRK564AP-P36	CRK564BP-P36
CRK564AP-P50	CRK564BP-P50
·	

PN Geared Type

Model (Single Shaft)	Model (Double Shaft)
CRK523PAP-N5	CRK523PBP-N5
CRK523PAP-N7.2	CRK523PBP-N7.2
CRK523PAP-N10	CRK523PBP-N10
CRK544AP-N5	CRK544BP-N5
CRK544AP-N7.2	CRK544BP-N7.2
CRK544AP-N10	CRK544BP-N10
CRK566AP-N5	CRK566BP-N5
CRK566AP-N7.2	CRK566BP-N7.2
CRK566AP-N10	CRK566BP-N10
CRK564AP-N25	CRK564BP-N25
CRK564AP-N36	CRK564BP-N36
CRK564AP-N50	CRK564BP-N50

Harmonic Geared Type

Model (Single Shaft)	Model (Double Shaft)
CRK513PAP-H50	CRK513PBP-H50
CRK513PAP-H100	CRK513PBP-H100
CRK543AP-H50	CRK543BP-H50
CRK543AP-H100	CRK543BP-H100
CRK564AP-H50	CRK564BP-H50
CRK564AP-H100	CRK564BP-H100

The following items are included in each product. -

Motor, Parallel Key*1, Driver, Driver Connector, Motor Lead Wire/Connector Assembly*2, Operating Manual

- \$1 Only for the products with a key slot on the output shaft
- *2 Only for connector-coupled motor

High-Resolution Type Motor Frame Size 28 mm, 42 mm

■Specifications (RoHS)

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Model	Single Shaf	CRK523PMAP*	CRK524PMAP*	CRK525PMAP*	CRK544PMAP*	CRK546PMAP*		
wodei	Double Shar	t CRK523PMBP*	CRK524PMBP*	CRK525PMBP*	CRK544PMBP*	CRK546PMBP*		
Maximum Holding Torque	N	·m 0.042	0.061	0.09	0.24	0.42		
Rotor Inertia	J: kg·	m ² 9×10 ⁻⁷	13×10 ⁻⁷	19×10 ⁻⁷	60×10 ⁻⁷	121×10 ⁻⁷		
Rated Current	A/Pha	se	0.35 0.75					
Basic Step Angle			0.36°					
Power Source			24 VDC±10% 0.7 A		24 VDC±1	0% 1.4 A		
Excitation Mode				Microstep				
Mass	Motor	kg 0.11	0.15	0.2	0.3	0.5		
Wass	Driver	kg	0.04					
Dimension No.	Motor		2			3		
Dimension No.	Driver		18					

How to read specifications table → Page C-10

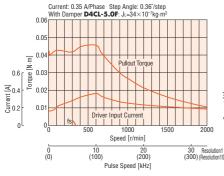
■Speed - Torque Characteristics

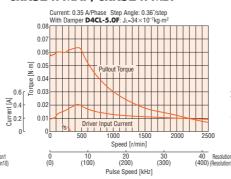
How to read speed – torque characteristics → Page C-10

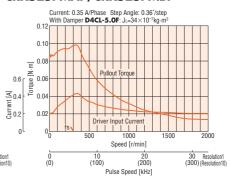
CRK523PMAP/CRK523PMBP

CRK524PMAP/CRK524PMBP

CRK525PMAP/CRK525PMBP

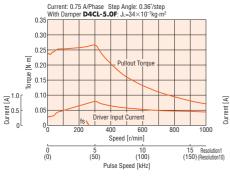


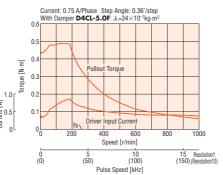




CRK544PMAP/CRK544PMBP

CRK546PMAP/CRK546PMBP





• The pulse input circuit responds to approximately 500 kHz with a pulse duty of 50%.

- Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C. (Under 75°C is required to comply with UL or CSA Standards as the motor is recognized as insulation class A.)
- The driver's automatic current cutback function at motor standstill reduces maximum holding torque by approximately 50%.

^{*}Motor lead wire/connector assembly (0.6 m) is included with the motor and driver package of connector-coupled type.

High-Resolution Type Motor Frame Size 60 mm

■Specifications (RoHS)

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Model	Single Shaft	CRK564PMAP*	CRK566PMAP*	CRK569PMAP*					
IMOGEL	Double Shaft	CRK564PMBP*	CRK566PMBP*	CRK569PMBP*					
Maximum Holding Torque	N∙m	0.78	1.3	2.3					
Rotor Inertia	J: kg·m²	320×10 ⁻⁷	500×10 ⁻⁷	1100×10 ⁻⁷					
Rated Current	A/Phase		1.4						
Basic Step Angle			0.36°						
Power Source			24 VDC±10% 2.5 A						
Excitation Mode			Microstep						
Mass	Motor kg	0.65	0.87	1.5					
IVIASS	Driver kg	0.04							
Dimension No.	Motor		4						
טוווופווסוטוו ואט.	Driver	18							

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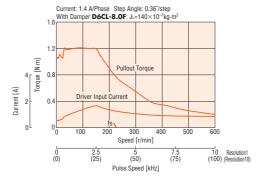
■Speed - Torque Characteristics

How to read speed – torque characteristics → Page C-10

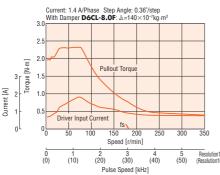
CRK564PMAP/CRK564PMBP



CRK566PMAP/CRK566PMBP



CRK569PMAP/CRK569PMBP



[•] The pulse input circuit responds to approximately 500 kHz with a pulse duty of 50%.

Notes:

^{*} Motor lead wire/connector assembly (0.6 m) is included with the motor and driver package of connector-coupled type.

[•] Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C. (Under 75°C is required to comply with UL or CSA Standards as the motor is recognized as insulation class A.)

The driver's automatic current cutback function at motor standstill reduces maximum holding torque by approximately 50%.

High-Torque Type Motor Frame Size 20 mm, 28 mm, 42 mm

■Specifications (RoHS)

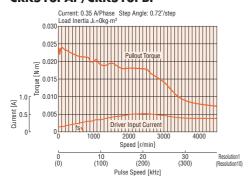
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Model	Single Shaft	CRK513PAP*	CRK523PAP*	CRK525PAP*	CRK544PAP*	CRK546PAP*			
Wodei	Double Shaft	CRK513PBP*	CRK523PBP*	CRK525PBP*	CRK544PBP*	CRK546PBP*			
Maximum Holding Torque	N-m	0.0231	0.048	0.078	0.24	0.42			
Rotor Inertia	J: kg∙m²	2.6×10 ⁻⁷	9×10 ⁻⁷	18×10 ⁻⁷	57×10 ⁻⁷	114×10 ⁻⁷			
Rated Current	A/Phase		0.35		0.	75			
Basic Step Angle			0.72°						
Power Source			24 VDC±10% 0.7 A		24 VDC±1	0% 1.4 A			
Excitation Mode				Microstep					
Mass	Motor kg	0.05	0.11	0.2	0.3	0.5			
IVIdSS	Driver kg		0.04						
Dimension No.	Motor	1	[2	[3			
Dimension No.	Driver		[18]						

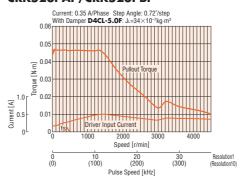
How to read specifications table → Page C-10

Speed - Torque Characteristics → Page C-10

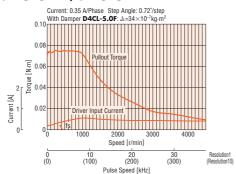
CRK513PAP/CRK513PBP



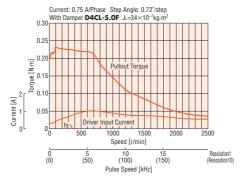
CRK523PAP/CRK523PBP



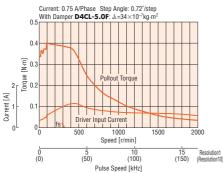
CRK525PAP/CRK525PBP



CRK544PAP/CRK544PBP



CRK546PAP/CRK546PBP



• The pulse input circuit responds to approximately 500 kHz with a pulse duty of 50%.

- Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C. (Under 75°C is required to comply with UL or CSA Standards as the motor is recognized as insulation class A.)
- The driver's automatic current cutback function at motor standstill reduces maximum holding torque by approximately 50%.

^{*}Motor lead wire/connector assembly (0.6 m) is included with the motor and driver package of connector-coupled type.

Standard Type Motor Frame Size 42 mm, 60 mm

■Specifications (RoHS)

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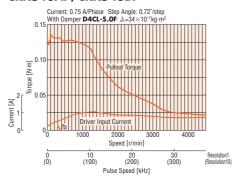
Model	Single Sh	aft	CRK543AP	CRK544AP	CRK545AP	CRK564AP	CRK566AP	CRK569AP	
Model	Double S	haft	CRK543BP	CRK544BP	CRK545BP	CRK564BP	CRK566BP	CRK569BP	
Maximum Holding Torque		N·m	0.13	0.18	0.24	0.42	0.83	1.66	
Rotor Inertia	J: k	⟨g•m²	35×10 ⁻⁷	54×10 ⁻⁷	68×10 ⁻⁷	175×10 ⁻⁷	280×10 ⁻⁷	560×10 ⁻⁷	
Rated Current	A/P	hase		0.75					
Basic Step Angle				0.72°					
Power Source				24 VDC±10% 1.4 A			24 VDC±10% 2.5 A		
Excitation Mode					Micro	ostep			
Mass	Motor	kg	0.21	0.27	0.35	0.6	0.8	1.3	
IVIASS	Driver	kg	0.04						
Dimonoion No	Motor			5			6		
Dimension No.	Driver				[1	8			

How to read specifications table → Page C-10

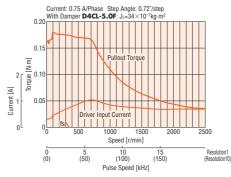
■Speed - Torque Characteristics

How to read speed – torque characteristics → Page C-10

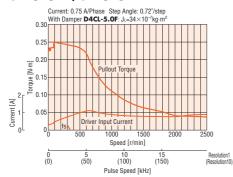
CRK543AP/CRK543BP



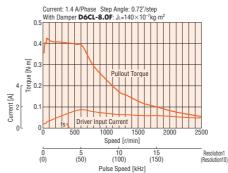
CRK544AP/CRK544BP



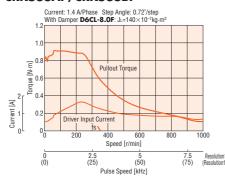
CRK545AP/CRK545BP



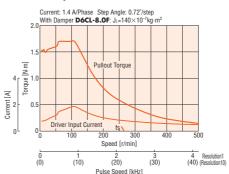
CRK564AP/CRK564BP



CRK566AP/CRK566BP



CRK569AP/CRK569BP



• The pulse input circuit responds to approximately 500 kHz with a pulse duty of 50%.

Notes:

- Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C. (Under 75°C is required to comply with UL or CSA Standards as the motor is recognized as insulation class A.)
- $\blacksquare \text{ The driver's automatic current cutback function at motor standstill reduces maximum holding torque by approximately 50\%. }$

TH Geared Type Motor Frame Size 28 mm

■Specifications (RoHS)

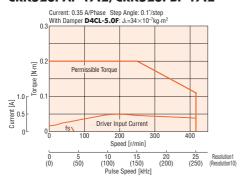
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Model	Single Shaf	t	CRK523PAP-T7.2*	CRK523PAP-T10*	CRK523PAP-T20*	CRK523PAP-T30*				
Wodei	Double Sha	ft	CRK523PBP-T7.2*	CRK523PBP-T10*	CRK523PBP-T20*	CRK523PBP-T30*				
Maximum Holding Torque	Ŋ	l·m	0.2	0.3	0.4	0.5				
Rotor Inertia	J: kg	m²	9×10 ⁻⁷							
Rated Current	A/Pha	ase		0.35						
Basic Step Angle			0.1°	0.072°	0.036°	0.024°				
Gear Ratio			1:7.2	1:10	1:20	1:30				
Permissible Torque	N	l·m	0.2	0.3	0.4	0.5				
Backlash	arc minute (degre	es)		60	(1°)					
Permissible Speed Range	r/r	nin	0~416	0~300	0~150	0~100				
Power Source				24 VDC±1	0% 0.7 A					
Excitation Mode				Micr	ostep					
Mass	Motor	kg		0.	17					
IVId55	Driver	kg		0.	04					
Dimonoion No	Motor			[7					
Dimension No.	Driver]	18					

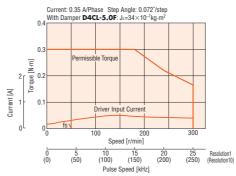
How to read specifications table → Page C-10

Speed - Torque Characteristics → Page C-10

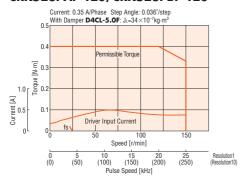
CRK523PAP-T7.2/CRK523PBP-T7.2



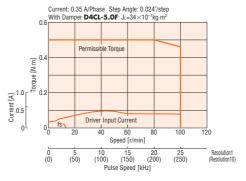
CRK523PAP-T10/CRK523PBP-T10



CRK523PAP-T20/CRK523PBP-T20



CRK523PAP-T30/CRK523PBP-T30



• The pulse input circuit responds to approximately 500 kHz with a pulse duty of 50%.

- Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C. (Under 75°C is required to comply with UL or CSA Standards as the motor is recognized as insulation class A.)
- The driver's automatic current cutback function at motor standstill reduces maximum holding torque by approximately 50%.

^{*}Motor lead wire/connector assembly (0.6 m) is included with the motor and driver package of connector-coupled type.

[•] Direction of rotation of the motor and that of the gear output shaft are the opposite for the gear ratios 1:7.2 and 1:10. It is the same for 1:20 and 1:30 gear ratios.

TH Geared Type Motor Frame Size 42 mm

■Specifications (RoHS)

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Single Shaft	CRK543AP-T3.6	CRK543AP-T7.2	CRK543AP-T10	CRK543AP-T20	CRK543AP-T30	
Double Shaft	CRK543BP-T3.6	CRK543BP-T7.2	CRK543BP-T10	CRK543BP-T20	CRK543BP-T30	
N∙m	0.35	0.7	1	1.	.5	
J: kg∙m²			35×10 ⁻⁷			
A/Phase			0.75			
	0.2°	0.1°	0.072°	0.036°	0.024°	
	1:3.6	1:7.2	1:10	1:20	1:30	
N·m	0.35	0.7	1	1.5		
arc minute (degrees)	45 (0.75°)	25 (0	.417°)	15 (0).25°)	
r/min	0~500	0~250	0~180	0~90	0~60	
			24 VDC±10% 1.4 A			
			Microstep			
Motor kg			0.35			
Driver kg	0.04					
Motor			8			
Driver			18			
	Double Shaft N·m J: kg·m² A/Phase N·m A/Phase N·m arc minute (degrees) r/min Motor kg Driver kg Motor	Double Shaft CRK543BP-T3.6 N·m 0.35 J: kg·m² A/Phase 0.2° 1 : 3.6 N·m 0.35 arc minute (degrees) 45 (0.75°) r/min 0~500 Motor kg Driver kg Motor	Double Shaft CRK543BP-T3.6 CRK543BP-T7.2 N·m 0.35 0.7 J: kg·m² 0.2° 0.1° A/Phase 1:3.6 1:7.2 N·m 0.35 0.7 arc minute (degrees) 45 (0.75°) 25 (0 r/min 0~500 0~250	Double Shaft CRK543BP-T3.6 CRK543BP-T7.2 CRK543BP-T10 N·m 0.35 0.7 1 J: kg·m² 35×10⁻ 0.75 A/Phase 0.2° 0.1° 0.072° 1: 3.6 1: 7.2 1: 10 N·m 0.35 0.7 1 arc minute (degrees) 45 (0.75°) 25 (0.417°) r/min 0~500 0~250 0~180 24 VDC±10% 1.4 A Microstep Motor kg 0.35 Driver kg 0.04 Motor 8 0.04	Double Shaft CRK543BP-T3.6 CRK543BP-T7.2 CRK543BP-T10 CRK543BP-T20 N·m 0.35 0.7 1 1 J: kg·m² 35×10⁻² 0.75 0.75 A/Phase 0.2° 0.1° 0.072° 0.036° 1: 3.6 1: 7.2 1: 10 1: 20 N·m 0.35 0.7 1 1 arc minute (degrees) 45 (0.75°) 25 (0.417°) 15 (0.417°) r/min 0~500 0~250 0~180 0~90 24 VDC±10% 1.4 A Microstep Motor kg 0.04 Motor 8 0.04	

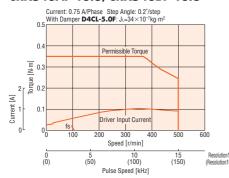
How to read specifications table → Page C-10

Direction of rotation of the motor and that of the gear output shaft are the same for the gear ratios 1:3.6, 1:7.2 and 1:10. It is the opposite for 1:20 and 1:30 gear ratios.

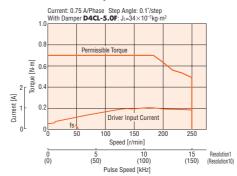
■Speed – Torque Characteristics

How to read speed – torque characteristics → Page C-10

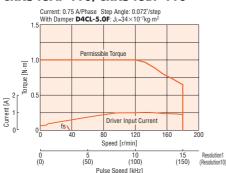
CRK543AP-T3.6/CRK543BP-T3.6



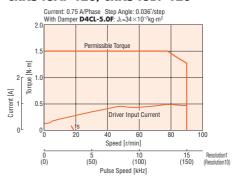
CRK543AP-T7.2/CRK543BP-T7.2



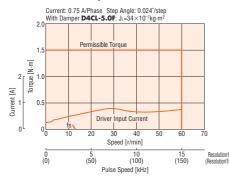
CRK543AP-T10/CRK543BP-T10



CRK543AP-T20/CRK543BP-T20



CRK543AP-T30/CRK543BP-T30



• The pulse input circuit responds to approximately 500 kHz with a pulse duty of 50%.

- Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C. (Under 75°C is required to comply with UL or CSA Standards as the motor is recognized as insulation class A.)
- The driver's automatic current cutback function at motor standstill reduces maximum holding torque by approximately 50%

TH Geared Type Motor Frame Size 60 mm

■Specifications (RoHS)

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Model	Single Shaft	CRK564AP-T3.6	CRK564AP-T7.2	CRK564AP-T10	CRK564AP-T20	CRK564AP-T30				
Model	Double Shaft	CRK564BP-T3.6	CRK564BP-T7.2	CRK564BP-T10	CRK564BP-T20	CRK564BP-T30				
Maximum Holding Torque	N∙m	1.25	2.5	3	3.5	4				
Rotor Inertia	J: kg⋅m²		175×10 ⁻⁷							
Rated Current	A/Phase		1.4							
Basic Step Angle		0.2°	0.1°	0.072°	0.036°	0.024°				
Gear Ratio		1:3.6	1:7.2	1:10	1:20	1:30				
Permissible Torque	N∙m	1.25	2.5	3	3.5	4				
Backlash	arc minute (degrees)	35 (0.584°)	15 (0).25°)	10 (0.167°)					
Permissible Speed Range	r/min	0~500	0~250	0~180	0~90	0~60				
Power Source				24 VDC±10% 2.5 A						
Excitation Mode				Microstep						
Mass	Motor kg			0.95						
IVIASS	Driver kg			0.04						
Dimension No.	Motor			9						
Dimension No.	Driver			18						

How to read specifications table → Page C-10

Note

Direction of rotation of the motor and that of the gear output shaft are the same for the gear ratios 1:3.6, 1:7.2 and 1:10. It is the opposite for 1:20 and 1:30 gear ratios.

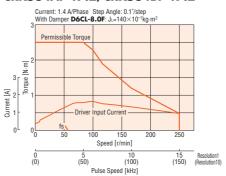
■Speed – Torque Characteristics

How to read speed – torque characteristics → Page C-10

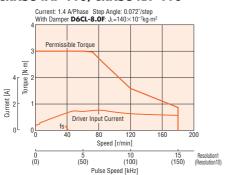
CRK564AP-T3.6/CRK564BP-T3.6



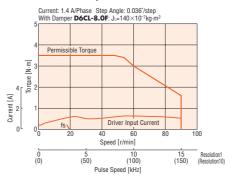
CRK564AP-T7.2/CRK564BP-T7.2



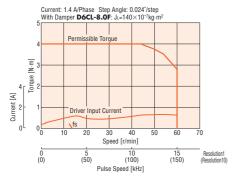
CRK564AP-T10/CRK564BP-T10



CRK564AP-T20/CRK564BP-T20



CRK564AP-T30/CRK564BP-T30



• The pulse input circuit responds to approximately 500 kHz with a pulse duty of 50%.

Notes:

- Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C. (Under 75°C is required to comply with UL or CSA Standards as the motor is recognized as insulation class A.)
- The driver's automatic current cutback function at motor standstill reduces maximum holding torque by approximately 50%.

PL Geared Type Motor Frame Size 42 mm

■Specifications (RoHS)

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Model	Single Shaft	CRK545AP-P5	CRK545AP-P7.2	CRK545AP-P10	CRK543AP-P25	CRK543AP-P36	CRK543AP-P50	
Model	Double Shaft	CRK545BP-P5	CRK545BP-P7.2	CRK545BP-P10	CRK543BP-P25	CRK543BP-P36	CRK543BP-P50	
Maximum Holding Torque	N-m	1	1	.5	2.5	3	3	
Rotor Inertia	J: kg⋅m²		68×10 ⁻⁷			35×10 ⁻⁷	_	
Rated Current	A/Phase			0.	75			
Basic Step Angle		0.144°	0.1°	0.072°	0.0288°	0.02°	0.0144°	
Gear Ratio		1:5	1:7.2	1:10	1:25	1:36	1:50	
Permissible Torque	N·m	1	1 1.5 2.5 3			3		
Backlash	arc minute (degrees)			35 (0	0.58°)			
Permissible Speed Range	r/min	0~360	0~250	0~180	0~72	0~50	0~36	
Power Source				24 VDC±1	0% 1.4 A			
Excitation Mode				Micr	ostep			
Mooo	Motor kg		0.58			0.55		
IVIdSS	Driver kg		0.04					
Dimension No.	Motor				10			
יוווופוופווווווווווווווווווווווווווווו	Driver			[18			
Backlash Permissible Speed Range Power Source	arc minute (degrees) r/min Motor kg Driver kg Motor	0~360	0~250	35 (0 0~180 24 VDC±1 Micr	0.58°) 0~72 0% 1.4 A ostep 04	0~50		

How to read specifications table → Page C-10

• Direction of rotation of the motor and that of the gear output shaft are the same.

■Speed – Torque Characteristics

How to read speed – torque characteristics → Page C-10

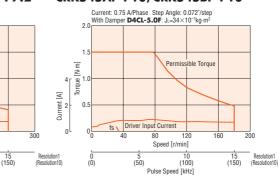
ible Torque

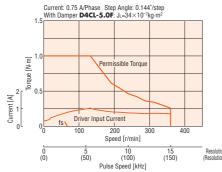
Speed [r/min] 10 (100) Pulse Speed [kHz]

CRK545AP-P5/CRK545BP-P5

CRK545AP-P7.2/CRK545BP-P7.2 Current: 0.75 A/Phase Step Angle: 0.1°/step With Damper **D4CL-5.0F**: $J_L=34\times10^{-7}kg$ -

CRK545AP-P10/CRK545BP-P10





CRK543AP-P25/CRK543BP-P25

Current: 0.75 A/Phase Step Angle: 0.0288*/step With Damper **D4CL-5.0F**: J_L=34×10⁻⁷kg·m²

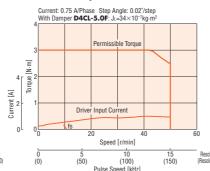
Driver Input Current Speed [r/min]

Pulse Speed [kHz]

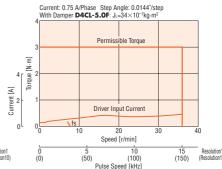
5 (50)

Torque [N·m]

CRK543AP-P36/CRK543BP-P36



CRK543AP-P50/CRK543BP-P50



• The pulse input circuit responds to approximately 500 kHz with a pulse duty of 50%.

- Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C. (Under 75°C is required to comply with UL or CSA Standards as the motor is recognized as insulation class A.)
- The driver's automatic current cutback function at motor standstill reduces maximum holding torque by approximately 50%.

PL Geared Type Motor Frame Size 60 mm

■Specifications (RoHS)

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Model	Single Sh	aft	CRK566AP-P5	CRK566AP-P7.2	CRK566AP-P10	CRK564AP-P25	CRK564AP-P36	CRK564AP-P50	
Model	Double S	haft	CRK566BP-P5	CRK566BP-P7.2	CRK566BP-P10	CRK564BP-P25	CRK564BP-P36	CRK564BP-P50	
Maximum Holding Torque		N·m	3.5	4	5	8			
Rotor Inertia	J: ŀ	⟨g∙m²		280×10 ⁻⁷			175×10 ⁻⁷	_	
Rated Current	A/P	hase			1.	4			
Basic Step Angle			0.144°	0.1°	0.072°	0.0288°	0.02°	0.0144°	
Gear Ratio			1:5	1:7.2	1:10	1:25	1:36	1:50	
Permissible Torque		N•m	3.5	4	5	8			
Backlash	arc minute (deg	rees)			20 (0).33°)		_	
Permissible Speed Range		r/min	0~360	0~250	0~180	0~72	0~50	0~36	
Power Source					24 VDC±1	0% 2.5 A		_	
Excitation Mode					Micro	ostep			
Mass	Motor	kg		1.3			1.4		
IVIdSS	Driver	kg		0.04					
Dimension No.	Motor				[1	1			
חווופוופוטוו ואט.	Driver				[1	8			

How to read specifications table → Page C-10

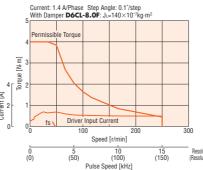
• Direction of rotation of the motor and that of the gear output shaft are the same.

Speed - Torque Characteristics → Page C-10

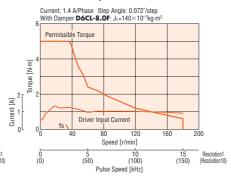
CRK566AP-P5/CRK566BP-P5

Current: 1.4 A/Phase Step Angle: 0.144*/step With Damper **D6CL-8.0F**: J_L=140×10⁻⁷kg·m Permissible Torque Speed [r/min] 15 (150) (100)

CRK566AP-P7.2/CRK566BP-P7.2

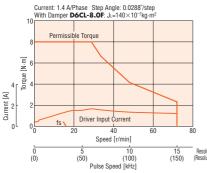


CRK566AP-P10/CRK566BP-P10

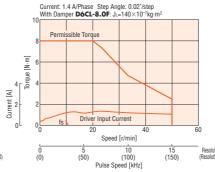


CRK564AP-P25/CRK564BP-P25

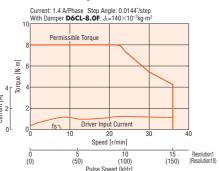
Pulse Speed [kHz]



CRK564AP-P36/CRK564BP-P36



CRK564AP-P50/CRK564BP-P50



• The pulse input circuit responds to approximately 500 kHz with a pulse duty of 50%.

 Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C. (Under 75°C is required to comply with UL or CSA Standards as the motor is recognized as insulation class A.)

• The driver's automatic current cutback function at motor standstill reduces maximum holding torque by approximately 50%.

PN Geared Type Motor Frame Size 28 mm, 42 mm

■Specifications (RoHS)

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Model	Single Shaft	CRK523PAP-N5*1	CRK523PAP-N7.2*	CRK523PAP-N10*1	CRK544AP-N5	CRK544AP-N7.2	CRK544AP-N10	
Model	Double Shaft	CRK523PBP-N5*1	CRK523PBP-N7.2*1	CRK523PBP-N10*	CRK544BP-N5	CRK544BP-N7.2	CRK544BP-N10	
Maximum Holding Torque	N·m	0.2	0.3	0.4	0.8	1.2	1.5	
Rotor Inertia	J: kg·m²		9×10 ⁻⁷			54×10 ⁻⁷		
Rated Current	A/Phase		0.35		0.75			
Basic Step Angle		0.144°	0.1°	0.072°	0.144°	0.1°	0.072°	
Gear Ratio		1:5	1:7.2	1:10	1:5	1:7.2	1:10	
Permissible Torque	N·m	0.2	0.3	0.4	0.8	1.2	1.5	
Maximum Torque*2	N·m		0.5		1.5 2			
Backlash	arc minute (degrees)		3 (0.05°)			2 (0.034°)		
Angular Transmission Error	arc minute (degrees)			6 (0	0.1°)			
Permissible Speed Range	r/min	0~600	0~416	0~300	0~600	0~416	0~300	
Power Source			24 VDC±10% 0.7 A	ı		24 VDC±10% 1.4 A		
Excitation Mode				Micro	ostep			
Mass	Motor kg		0.25			0.56		
IVId55	Driver kg			0.	.04			
Dimension No.	Motor		12			13		
ביוווינווסוטוו ואט.	Driver			[8	·		

How to read specifications table → Page C-10

- *1 Motor lead wire/connector assembly (0.6 m) is included with the motor and driver package of connector-coupled type.
- *2 The value of maximum torque is for gear. For output torque for geared motor, see the speed torque characteristics.

Note:

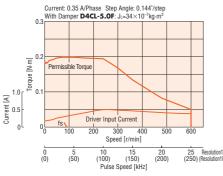
• Direction of rotation of the motor and that of the gear output shaft are the same.

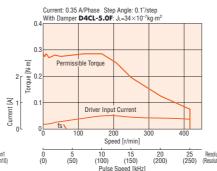
Speed – Torque Characteristics

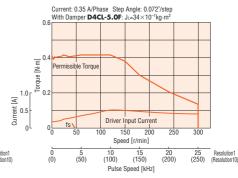
How to read speed – torque characteristics → Page C-10

CRK523PAP-N5/CRK523PBP-N5

CRK523PAP-N7.2/CRK523PBP-N7.2 CRK523PAP-N10/CRK523PBP-N10

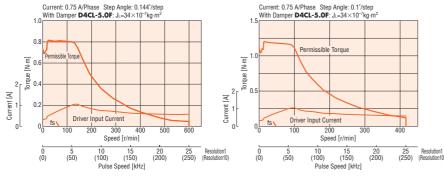


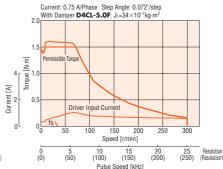




CRK544AP-N5/CRK544BP-N5

CRK544AP-N7.2/CRK544BP-N7.2 CRK544AP-N10/CRK544BP-N10





The pulse input circuit responds to approximately 500 kHz with a pulse duty of 50%.

Notes:

- Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C. (Under 75°C is required to comply with UL or CSA Standards as the motor is recognized as insulation class A.)
- The driver's automatic current cutback function at motor standstill reduces maximum holding torque by approximately 50%.

PN Geared Type Motor Frame Size 60 mm

■Specifications (RoHS)

FILE CE

Model	Single Shaft	CRK566AP-N5	CRK566AP-N7.2	CRK566AP-N10	CRK564AP-N25	CRK564AP-N36	CRK564AP-N50
Model	Double Shaf	CRK566BP-N5	CRK566BP-N7.2	CRK566BP-N10	CRK564BP-N25	CRK564BP-N36	CRK564BP-N50
Maximum Holding Torque	N٠	n 3.5	4	5		8	
Rotor Inertia	J: kg∙r	12	280×10 ⁻⁷			175×10 ⁻⁷	
Rated Current	A/Phas	е		1	.4		
Basic Step Angle		0.144°	0.1°	0.072°	0.0288°	0.02°	0.0144°
Gear Ratio		1:5	1:7.2	1:10	1:25	1:36	1:50
Permissible Torque	N٠	n 3.5	4	5	8		
Maximum Torque*	N-	n 7	9	11	16 20		0
Backlash	arc minute (degree	s)	2 (0.034°)			3 (0.05°)	
Angular Transmission Error	arc minute (degree	s)		5 (0.	084°)		
Permissible Speed Range	r/m	n 0~600	0~416	0~300	0~120	0~83	0~60
Power Source				24 VDC±1	0% 2.5 A		
Excitation Mode				Micr	ostep		
Mass	Motor I	g		1	.5		
IVId55	Driver I	g		0.	04		
Dimension No.	Motor				14		
Dimension No.	Driver				18		

How to read specifications table → Page C-10

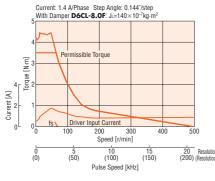
■Speed – Torque Characteristics

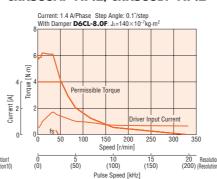
How to read speed – torque characteristics → Page C-10

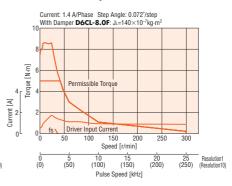
CRK566AP-N5/CRK566BP-N5

CRK566AP-N7.2/CRK566BP-N7.2

CRK566AP-N10/CRK566BP-N10



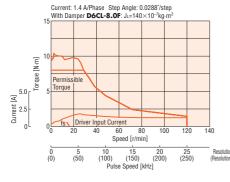


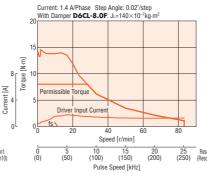


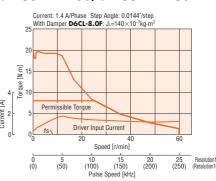
CRK564AP-N25/CRK564BP-N25

CRK564AP-N36/CRK564BP-N36

CRK564AP-N50/CRK564BP-N50







• The pulse input circuit responds to approximately 500 kHz with a pulse duty of 50%.

- Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C. (Under 75°C is required to comply with UL or CSA Standards as the motor is recognized as insulation class A.)
- The driver's automatic current cutback function at motor standstill reduces maximum holding torque by approximately 50%.

^{*}The value of maximum torque is for gear. For output torque for geared motor, see the speed – torque characteristics.

[•] Direction of rotation of the motor and that of the gear output shaft are the same.

Harmonic Geared Type Motor Frame Size 20 mm, 42 mm, 60 mm

■Specifications (RoHS)

c₩us €€

Single Shaft	CRK513PAP-H50*	CRK513PAP-H100*	CRK543AP-H50	CRK543AP-H100	CRK564AP-H50	CRK564AP-H100		
Double Shaft	CRK513PBP-H50*	CRK513PBP-H100*1	CRK543BP-H50	CRK543BP-H100	CRK564BP-H50	CRK564BP-H100		
N∙m	0.4	0.6	3.5	5	5.5	8		
J: kg∙m²	3.1>	<10-7	52×	:10-7	210>	210×10 ⁻⁷		
A/Phase	0.	35	0.	75	1	.4		
	0.0144°	0.0072°	0.0144°	0.0072°	0.0144°	0.0072°		
	1:50	1:100	1:50	1:100	1:50	1:100		
N·m	0.4	0.6	3.5	5	5.5	8		
N∙m	0.9	1.4	8.3	11	18	28		
arc minute	2 max. (±0.02 N·m)	2 max. (±0.03 N⋅m)	1.5 max. (±0.16 N⋅m)	1.5 max. (±0.2 N·m)	0.7 max. (±0.28 N·m)	0.7 max. (±0.39 N·m)		
r/min	0~90	0~45	0~70	0~35	0~70	0~35		
	24 VDC±1	0% 0.7 A	24 VDC±1	0% 1.4 A	24 VDC±1	0% 2.5 A		
			Micro	ostep				
Motor kg	0.	08	0.	46	1.	08		
Driver kg		0.04						
Motor	[5	[6	[7		
Driver			[8				
	Double Shaft N·m J: kg·m² A/Phase N·m N·m N·m arc minute r/min Motor kg Driver kg Motor	Double Shaft CRK513PBP-H50 [®] I N·m 0.4 J: kg·m² 3.1> A/Phase 0.0144° 1:50 0.4 N·m 0.4 N·m 0.9 arc minute 2 max. (±0.02 N·m) r/min 0~90 24 VDC±1 Motor kg Motor Ig	Double Shaft CRK513PBP-H50** CRK513PBP-H100** N·m 0.4 0.6 J: kg·m² 3.1×10* A/Phase 0.35 0.0144* 0.0072* 1:50 1:100 N·m 0.4 0.6 N·m 0.9 1.4 arc minute 2 max. (±0.02 N·m) (±0.03 N·m) r/min 0~90 0~45 24 VDC±10% 0.7 A Motor kg Motor 15	Double Shaft CRK513PBP-H50** CRK513PBP-H100** CRK543BP-H50 N·m 0.4 0.6 3.5 J: kg·m² 3.1×10⁻ 52× A/Phase 0.0144° 0.0072° 0.0144° 1:50 1:100 1:50 N·m 0.4 0.6 3.5 N·m 0.9 1.4 8.3 arc minute 2 max. (±0.02 N·m) (±0.03 N·m) (±0.16 N·m) r/min 0~90 0~45 0~70 24 VDC±10% 0.7 A 24 VDC±1 Motor kg 0.08 0.0 Motor tg 0.0 0.0	Double Shaft CRK513PBP-H50° CRK513PBP-H100° CRK543BP-H50 CRK543BP-H100 N·m 0.4 0.6 3.5 5 J: kg·m² 3.1×10⁻ 52×10⁻ A/Phase 0.0144° 0.0072° 0.0144° 0.0072° 1:50 1:100 1:50 1:100 N·m 0.4 0.6 3.5 5 N·m 0.9 1.4 8.3 11 arc minute 2 max. (±0.02 N·m) 2 max. (±0.03 N·m) 1.5 max. (±0.16 N·m) (±0.2 N·m) r/min 0~90 0~45 0~70 0~35 24 VDC±10% 0.7 A 24 VDC±10% 1.4 A Motor kg 0.08 0.46 Driver kg 0.04 0.04	Double Shaft CRK513PBP-H50** CRK513PBP-H100** CRK543BP-H50* CRK54BP-H50* CRK54BP-H50* CPLOD <		

How to read specifications table → Page C-10

- *1 Motor lead wire/connector assembly (0.6 m) is included with the motor and driver package of connector-coupled type.
- *2 The value of maximum torque is for gear. For output torque for geared motor, see the speed torque characteristics.

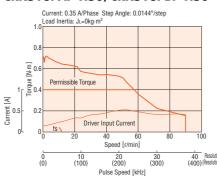
Notes:

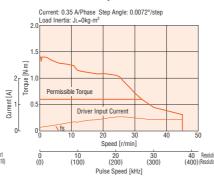
- The inertia represents a sum of the inertia of the harmonic gear converted to a motor shaft value, and the rotor inertia.
- Direction of rotation of the motor and that of the gear output shaft are the opposite.

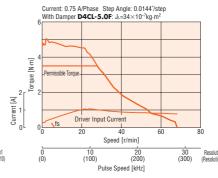
■Speed – Torque Characteristics

How to read speed – torque characteristics → Page C-10

CRK513PAP-H50/CRK513PBP-H50 CRK513PAP-H100/CRK513PBP-H100 CRK543AP-H50/CRK543BP-H50

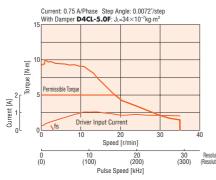


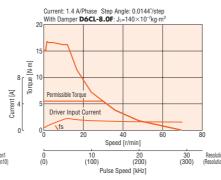


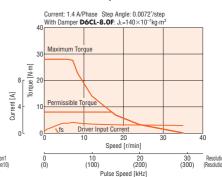


CRK543AP-H100/CRK543BP-H100 CRK564AP-H50/CRK564BP-H50

CRK564AP-H100/CRK564BP-H100







 \blacksquare The pulse input circuit responds to approximately 500 kHz with a pulse duty of 50%

Notes:

- Pay attention to heat dissipation from motor as there will be a considerable amount of heat under certain conditions. Be sure to keep the temperature of the motor case under 100°C (Under 75°C is required to comply with UL or CSA Standards as the motor is recognized as insulation class A.)
- In order to prevent fatigue of the gear grease in the harmonic gear, keep the temperature of the gear case under 70°C.
- The driver's automatic current cutback function at motor standstill reduces maximum holding torque by approximately 50%.

Driver Specifications

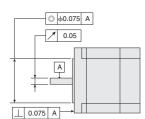
	Input Mode	Photocoupler input, Input resistance: 220 Ω , Input current: 10 \sim 20 mA Photocoupler ON: +4.5 \sim 5.25 V, Photocoupler OFF: 0 \sim +1 V (Voltage between terminals)					
Input Signals	Pulse Signal (CW Pulse Signal)	Operation command pulse signal (CW direction operation command pulse signal when in 2-pulse input mode) Negative logic pulse input Pulse width: 1 μ s minimum; Pulse rise/fall: 2 μ s maximum, Pulse duty: 50% and below The motor moves one step when the pulse input is switched from photocoupler ON to OFF. Maximum input pulse frequency: 500 kHz (when the pulse duty is 50%)					
	Rotation Direction Signal (CCW Pulse Signal)	Rotation direction signal Photocoupler ON: CW, Photocoupler OFF: CCW					
	All Windings Off Signal	When in the "photocoupler ON" state, the output current to the motor is cut off and the motor shaft can be rotated manually. When in the "photocoupler OFF" state, the output current is supplied to the motor.					
	Step Angle Select Signal	Step angle specified by DATA1 when photocoupler OFF, Step angle specified by DATA2 when photocoupler ON					
	Current Cutback Release Signal	When in the "photocoupler ON" state, the automatic current cutback function will not be activated even after the motor stops. When in the "photocoupler OFF" state, the automatic current cutback function will be activated after the motor stops (after approx. 100 ms).					
	Output Mode	Photocoupler, Open-collector output, External use condition: 24 VDC maximum, 10 mA maximum					
Output Signals	Excitation Timing Signal	The signal is output every time the excitation sequence returns to the initial stage "0." (Photocoupler: 0N) Example) 0.72°/step (1 Resolution): Signal is output every 10 pulses. 0.072°/step (10 Resolution): Signal is output every 100 pulses.					
Functions	S	Automatic current cutback, Step angle switch, Pulse input mode switch, Smooth drive, All windings off, Excitation timing					
Cooling N	Method	Natural ventilation					

■General Specifications

Specifications		Motor	Driver		
Insulation Class	lation Class B (130°C) [Recognized as class A (105°C) by UL Standard]		_		
Insulation Resis	tance	$100~M\Omega$ or more when 500 VDC megger is applied between the windings and the case under normal ambient temperature and humidity.	_		
Dielectric Stren	Sufficient to withstand 1.5 kV* at 50 Hz or 60 Hz applied between the windings and the case for 1 minute under normal temperature and humidity. *1.0 kV for CRK54 0.5 kV for CRK513P, CRK52 PM, CRK54 PM, CRK54 PM, CRK54 P		_		
Operating Environment	Ambient Temperature	$-10\sim+50^{\circ}\text{C}$ (non-freezing): High-resolution type, High-torque type, Standard type, TH, PL, PN geared type $0\sim+40^{\circ}\text{C}$ (non-freezing): Harmonic geared type	$0\sim$ $+40^{\circ}$ C (non-freezing)		
(In Operation) Ambient Humidity		85% or less (non-condensing)			
	Atmosphere	No corrosive gases, dust, water or oil			
Temperature Ris	se	Temperature rise of the windings are 80°C or less measured by the resistance change method. (at rated current, at standstill, five phases energized)	_		
Stop Position Ac	Stop Position Accuracy* ±3 arc minutes (±0.05), CRK5 13P : ±10 arc minutes (±0.17) High-resolution type: ±2 arc minutes (±0.034)		_		
Shaft Runout		0.05 T.I.R. (mm)*4	_		
Radial Play*2		0.025 mm maximum of 5 N	_		
Axial Play*3		0.075 mm maximum of 10 N	<u>-</u>		
Concentricity		0.075 T.I.R. (mm)**	<u> </u>		
Perpendicularity		0.075 T.I.R. (mm)*4	<u> </u>		

- *1 This value is for full step under no load. (The value changes with the size of the load.)
- *2 Radial Play: Displacement in shaft position in the radial direction, when a 5 N load is applied in the vertical direction to the tip of the motor's shaft.
- *3 Axial Play: Displacement in shaft position in the axial direction, when a 10 N load is applied to the motor's shaft in the axial direction.
- *4 T.I.R. (Total Indicator Reading): The total dial gauge reading when the measurement section is rotated one revolution centered on the reference axis center.

• Do not measure insulation resistance or perform the dielectric strength test while the motor and driver are connected.



Permissible Overhung Load and Permissible Thrust Load

Unit = N

Туре	Model	Permissible Overhung Load Distance from Shaft End (mm)					Permissible
1340		0	5	10	15	20	- Thrust Load
	CRK513P□P	12	15	_	-	_	
High-Resolution Type High-Torque Type Standard Type	CRK523PM□P CRK524PM□P CRK525PM□P CRK523P□P CRK525P□P	25	34	52	-	-	
	CRK544PM P CRK546PM P CRK544P P CRK546P P CRK543 P CRK544 P CRK545	20	25	34	52	-	The permissible thrust load shall be no greater than the motor mass.
	CRK564PM□P CRK566PM□P CRK569PM□P	90	100	130	180	270	
	CRK564□P CRK566□P CRK569□P	63	75	95	130	190	
	CRK523P□P-T7.2 CRK523P□P-T10 CRK523P□P-T20 CRK523P□P-T30	15	17	20	23	_	10
TH Geared Type	CRK543□P-T3.6 CRK543□P-T7.2 CRK543□P-T10 CRK543□P-T20 CRK543□P-T30	10	14	20	30	-	15
	CRK564_P-T3.6 CRK564_P-T7.2 CRK564_P-T10 CRK564_P-T20 CRK564_P-T30	70	80	100	120	150	40
	CRK545□P-P5 CRK545□P-P7.2 CRK545□P-P10	73	84	100	123	_	50
PL Geared Type	CRK543□P-P25 CRK543□P-P36 CRK543□P-P50	109	127	150	184	_	50
PL Geared Type	CRK566□P-P5	200	220	250	280	320	100
	CRK566□P-P7.2 CRK566□P-P10	250	270	300	340	390	100
	CRK564□P-P25 CRK564□P-P36 CRK564□P-P50	330	360	400	450	520	100
	CRK523P□P-N5 CRK523P□P-N7.2 CRK523P□P-N10	45	60	80	100	-	20
PNICONATA	CRK544□P-N5 CRK544□P-N7.2 CRK544□P-N10	100	120	150	190	-	100
PN Geared Type	CRK566□P-N5	200	220	250	280	320	100
	CRK566□P-N7.2 CRK566□P-N10	250	270	300	340	390	100
	CRK564□P-N25 CRK564□P-N36 CRK564□P-N50	330	360	400	450	520	100
	CRK513P□P-H50 CRK513P□P-H100	50	75	_	-	_	60
Harmonic Geared Type	CRK543□P-H50 CRK543□P-H100	180	220	270	360	510	220
	CRK564□P-H50 CRK564□P-H100	320	370	440	550	720	450

Dimensions (Unit = mm)

Motor

1 □20 mm

Model	Motor Model	Mass (kg)	
CRK513PAP	PK513PA	0.05	
CRK513PBP	PK513PB	0.05	

Each package model comes with a motor lead wire/connector assembly (0.6 m) (UL Style 3265, AWG24).

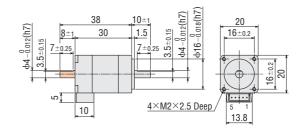
If you are purchasing only a motor for maintenance purpose, etc., motor lead wire/connector assembly and connector will not be supplied. They must be purchased separately.

→ Page C-255

Applicable Connector

Connector housing: 51065-0500 (MOLEX)

Contact: 50212-8100 (MOLEX) Crimp tool: 57176-5000 (MOLEX)



♦ High-Resolution Type, High-Torque Type

2 □ 28 mm

Model	Motor Model	L1	L2	Mass (kg)
CRK523P□AP	PK523P□A	32	-	0.11
CRK523P□BP	PK523P□B	32	42	0.11
CRK524PMAP	PK524PMA	40	_	0.15
CRK524PMBP	PK524PMB	40	50	0.15
CRK525P□AP	PK525P□A	51.5	_	0.2
CRK525P□BP	PK525P□B	31.3	61.5	0.2

 $lackbox{\blacksquare}$ Enter $lackbox{M}$ in the box (\Box) within the model name in the case of high-resolution type. Each package model comes with a motor leadwire/connector assembly (0.6 m) (UL Style 3265, AWG24).

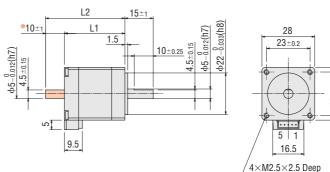
If you are purchasing only a motor for maintenance purpose, etc., motor lead wire/connector assembly and connector will not be supplied. They must be purchased separately.

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Applicable Connector

Connector housing: 51065-0500 (MOLEX)

Contact: 50212-8100 (MOLEX) Crimp tool: 57176-5000 (MOLEX)



*The length of machining on double shaft model is 10 ± 0.25 .

3 **□42** mm

Model	Motor Model	L1	L2	Mass (kg)
CRK544P□AP	PK544P□A	39	_	0.3
CRK544P□BP	PK544P□B	39	54	0.3
CRK546P□AP	PK546P□A	59	-	0.5
CRK546P□BP	PK546P□B	59	74	0.5

 $lackbox{lack}$ Enter $lackbox{lack}$ in the box (\Box) within the model name in the case of high-resolution Type. Each package model comes with a motor lead wire/connector assembly (0.6 m) (UL Style 3265, AWG22).

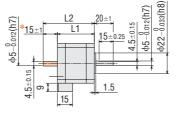
If you are purchasing only a motor for maintenance purpose, etc., motor lead wire/connector assembly and connector will not be supplied. They must be purchased separately.

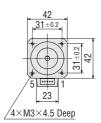
→ Page C-255

Applicable Connector

Connector housing: 51103-0500 (MOLEX)

Contact: 50351-8100 (MOLEX) Crimp tool: 57295-5000 (MOLEX)





* The length of machining on double shaft model is 15 ± 0.25 .

⇔High-Resolution Type

4 □60 mm

Model	Motor Model	L1	L2	L3	φD	Mass (kg)
CRK564PMAP	PK564PMA	AC E	46.5	7.5±0.15 8 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		0.65
CRK564PMBP	PK564PMB	56	69.5		8 - 0.015	
CRK566PMAP	PK566PMA		-			0.87
CRK566PMBP	PK566PMB	30	79			
CRK569PMAP	PK569PMA	87	-	0.5.015	10 _0015	1.5
CRK569PMBP	PK569PMB	07	110	9.5±0.15	IU _ 0.015	1.5

Each package model comes with a motor lead wire/connector assembly (0.6 m) (UL Style

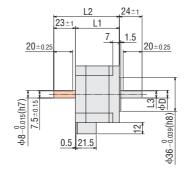
If you are purchasing only a motor for maintenance purpose, etc., motor lead wire/connector assembly and connector will not be supplied. They must be purchased separately.

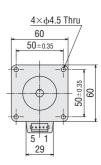
→ Page C-255

Applicable Connector

Connector housing: 51144-0500 (MOLEX)

Contact: 50539-8100 (MOLEX) Crimp tool: 57189-5000 (MOLEX)

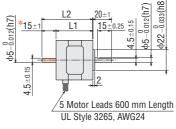


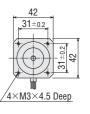


• These dimensions are for double shaft models. For single shaft models, ignore the orange () areas.

5 □42 mm

Motor Model	L1	L2	Mass (kg)
PK543NAW	22	_	0.21
PK543NBW	33	48	0.21
PK544NAW	20	-	0.27
PK544NBW	39	54	
PK545NAW	47	-	0.35
PK545NBW	4/	62	0.33
	PK543NAW PK543NBW PK544NAW PK544NBW PK545NAW	PK543NAW 33 PK543NBW 39 PK544NAW 39 PK545NAW 47	PK543NAW 33 - PK543NBW 48 PK544NAW 39 - PK544NBW 54 PK545NAW 47

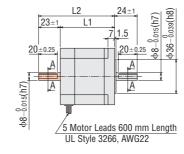


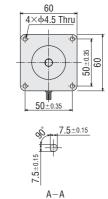


*The length of machining on double shaft model is 15 ± 0.25 .

6 □60 mm

Model	Motor Model	L1	L2	Mass (kg)	
CRK564AP	PK564NAW	46.5	_	0.6	
CRK564BP	PK564NBW	40.5	69.5	0.0	
CRK566AP	PK566NAW	57.5	-	0.8	
CRK566BP	PK566NBW	37.5	80.5	0.0	
CRK569AP	PK569NAW	87	-	1.3	
CRK569BP	PK569NBW	0/	110	1.3	





7 □28 mm

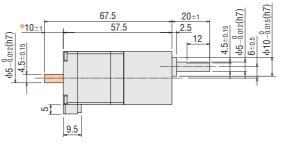
Model	Motor Model	Gear Ratio	Mass (kg)
CRK523PAP-T□	PK523PA-T□	7 2 10 20 20	0.17
CRK523PBP-T	PK523PB-T□	7. 2, 10, 20, 30	0.17

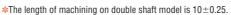
● Enter the gear ratio in the box (□) within the model name. Each package model comes with a motor lead wire/connector assembly (0.6 m) (UL Style 3265, AWG24).

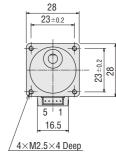
If you are purchasing only a motor for maintenance purpose, etc., motor lead wire/connector assembly and connector will not be supplied. They must be purchased separately.

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Applicable Connector
 Connector housing: 51065-0500 (MOLEX)
 Contact: 50212-8100 (MOLEX)
 Crimp tool: 57176-5000 (MOLEX)



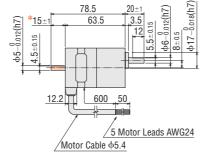


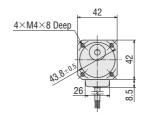


8 **□42 mm**

Model	Motor Model	Gear Ratio	Mass (kg)
CRK543AP-T□	PK543AW-T□	2 4 7 2 10 20 20	0.05
CRK543BP-T	PK543BW-T□	3.6 , 7.2 , 10 , 20 , 30	0.35

lacksquare Enter the gear ratio in the box (\Box) within the model name.





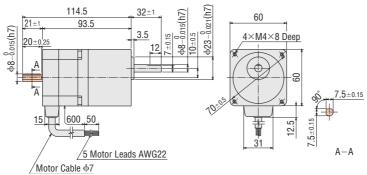
[•] These dimensions are for double shaft models. For single shaft models, ignore the orange (__) areas.

♦ TH Geared Type

9 □60 mm

Model	Motor Model	Gear Ratio	Mass (kg)
CRK564AP-T□	PK564AW-T□	2 4 7 2 10 20 20	0.95
CRK564BP-T□	PK564BW-T□	3.6, 7.2, 10, 20, 30	0.95

■ Enter the gear ratio in the box (□) within the model name.

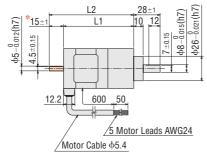


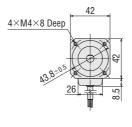
◇PL Geared Type

10 □42 mm

Model	Motor Model	Gear Ratio	L1	L2	Mass (kg)
CRK545AP-P	PK545AW-P□	5 7 2 10	74.5	_	0.58
CRK545BP-P□	PK545BW-P□	5, 7.2 , 10		89.5	
CRK543AP-P□	PK543AW-P□	25 24 50	0.4	_	0.55
CRK543BP-P	PK543BW-P□	25, 36, 50	84	99	0.55

■ Enter the gear ratio in the box (□) within the model name.



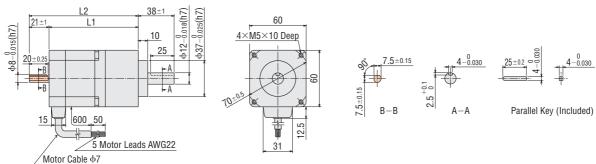


*The length of machining on double shaft model is 15±0.25.

11 □60 mm

Model	Motor Model	Gear Ratio	L1	L2	Mass (kg)
CRK566AP-P	PK566AW-P□	5 7 2 10	04.5	_	1.3
CRK566BP-P□	PK566BW-P□	5 , 7.2 , 10	94.5	115.5	1.3
CRK564AP-P	PK564AW-P□	25 26 50	100 5	_	1 /
CRK564BP-P□	PK564BW-P□	25, 36, 50	108.5	129.5	1.4

lacksquare Enter the gear ratio in the box (\Box) within the model name.



[•] These dimensions are for double shaft models. For single shaft models, ignore the orange (___) areas.

◇PN Geared Type

12 **□28** mm

Model	Motor Model	Gear Ratio	Mass (kg)
CRK523PAP-N□	PK523PA-N□	5 7 2 10	0.25
CRK523PBP-N□	PK523PB-N□	5, 7.2 , 10	0.23

■ Enter the gear ratio in the box (□) within the model name. Each package model comes with a motor lead wire/connector assembly (0.6 m) (UL Style 3265, AWG24).

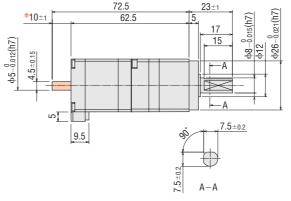
If you are purchasing only a motor for maintenance purpose, etc., motor lead wire/connector assembly and connector will not be supplied. They must be purchased separately.

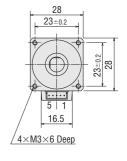
→ Page C-255

Applicable Connector

Connector housing: 51065-0500 (MOLEX)

Contact: 50212-8100 (MOLEX) Crimp tool: 57176-5000 (MOLEX)



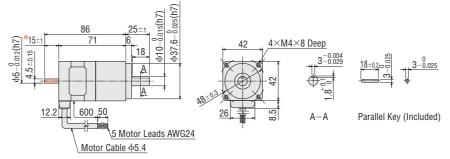


*The length of machining on double shaft model is 10 ± 0.25 .

13 □42 mm

Model Motor Model		Gear Ratio	Mass (kg)
CRK544AP-N □ PK544AW-N□		5. 7.2 . 10	0.56
CRK544BP-N□	PK544BW-N□	5, 7.2, 10	0.56

lacksquare Enter the gear ratio in the box (\Box) within the model name.

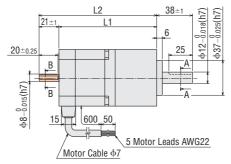


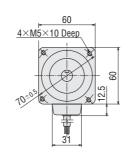
*The length of machining on double shaft model is 15±0.25.

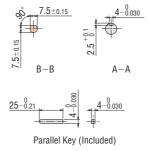
14 □60 mm

Model	Motor Model	Gear Ratio	L1	L2	Mass (kg)
CRK566AP-N□	PK566AW-N□	5.7.2.10	103.5	_	1.5
CRK566BP-N□	PK566BW-N□	5, 7.2, 10	103.5	124.5	1.5
CRK564AP-N□	PK564AW-N□	25, 36, 50	100 E	_	1.5
CRK564BP-N□	PK564BW-N□	23, 30, 30	108.5	129.5	1.5

lacksquare Enter the gear ratio in the box (\Box) within the model name.







lacktriangle These dimensions are for double shaft models. For single shaft models, ignore the orange (lacktriangle) areas.

15 **□20** mm

Model	Motor Model	Gear Ratio	Mass (kg)
CRK513PAP-H□	PK513PA-H□S	50, 100	
CRK513PBP-H□	PK513PB-H□S	30 , 100	0.08

Enter the gear ratio in the box (
) within the model name.

Each package model comes with a motor lead wire/connector assembly (0.6 m) (UL Style 3265, AWG24).

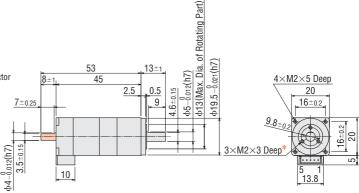
If you are purchasing only a motor for maintenance purpose, etc., motor lead wire/connector assembly and connector will not be supplied. They must be purchased separately.

→ Page C-255

Applicable Connector

Connector housing: 51065-0500 (MOLEX)

Contact: 50212-8100 (MOLEX) Crimp tool: 57176-5000 (MOLEX)

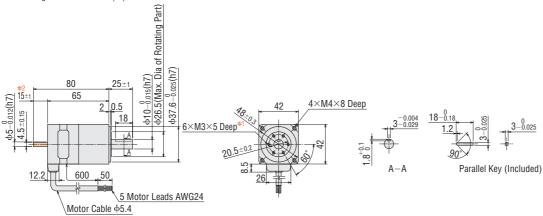


*The position of the output shaft relative to the screw holes on the rotating part is arbitrary.

16 □42 mm

Model	Motor Model	Gear Ratio	Mass (kg)
CRK543AP-H□	PK543AW-H□S	50.100	0.46
CRK543BP-H	PK543BW-H□S	50, 100	0.46

lacksquare Enter the gear ratio in the box (\Box) within the model name.

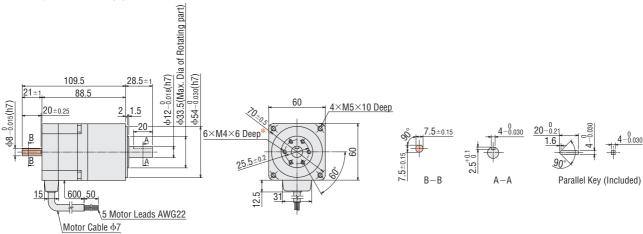


- *1 The position of the output shaft relative to the screw holes position on the rotating part is arbitrary.
- *2 The length of machining on double shaft model is 15±0.25.

17 □60 mm

Model	Motor Model	Gear Ratio	Mass (kg)
CRK564AP-H□	PK564AW-H□S	50. 100	1.08
CRK564BP-H□	PK564BW-H□S	30, 100	1.00

■ Enter the gear ratio in the box (□) within the model name.

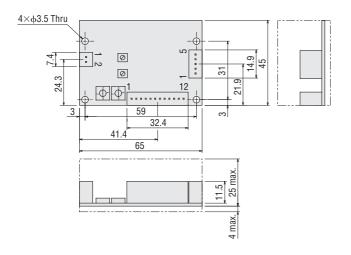


*The position of the output shaft relative to the screw holes position on the rotating part is arbitrary.

• These dimensions are for double shaft models. For single shaft models, ignore the orange (___) areas.

Driver

18 Driver Model: CRD5103P, CRD5107P, CRD5114P Mass: 0.04 kg



Connector Housing (Included)

51103-0200 (MOLEX)

51103-1200 (MOLEX)

51103-0500 (MOLEX)

Contact (Included)

50351-8100 (MOLEX)

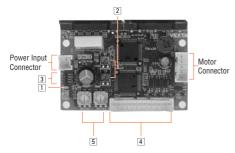
Note:

Be sure to use the included connector for signal and motor and power supply. When assembling the connectors, use the hand-operated crimp tool [57295-5000 (MOLEX)].
 The crimp tool is not provided with the package. It must be purchased separately.
 Driver lead wire set crimped with connector (sold separately) is available.

Driver lead wire set → Page C-257

■Connection and Operation

Names and Functions of Driver Parts



1 Power Input Display

Color	Function	When Activated
Green	Power Supply Indication	Lights when power is on.

2 Current Adjustment Potentiometers

Indication	Name of Potentiometer	Function
RUN	Motor Run Current Potentiometer	For adjusting the motor running current
STOP	Motor Stop Current Potentiometer	For adjusting the motor current at standstill

3 Function Select Switches

Indication	Switch Name	Function
1P/2P	Pulse Input Mode Switch	Switches between 1-pulse input and 2-pulse input.
OFF/SD	Smooth Drive Function Switch	Enables or disables the smooth drive function.
R2/R1	Resolution Select Switch	Switches the base step angle between R1 and R2.

4 Input/Output Signals

Indication	Input/Output	Pin No.	Signal Name	Function	
		1	Pulse Signal	Operation command pulse signal (The motor will rotate in the CW direction when in 2-pulse	
		2	(CW Pulse Signal)	input mode.)	
		3	Rotation Direction	Rotation direction signal Photocoupler ON: CW, Photocoupler OFF: CCW. (The motor will rotate in the CCW direction when in	
		4	Signal (CCW Pulse Signal)	2-pulse input mode.)	
CN2	Input Signal	5	All Windings Off Signal	This signal is used to turn off the output current to the motor so that the motor shaft can be rotated	
		6		manually.	
		7	Step Angle Select	Switches to step angle set in DATA1 and DATA2.	
		8	Signal	Switches to step angle set in DATA1 and DATA2.	
		9	Current Cutback	This signal is used to disable the automatic current cutback	
		10	Release Signal	function.	
	Output	11	Excitation Timing	The signal is output every time the excitation sequence	
	Signal	12	Signal	returns to the initial stage "0."	

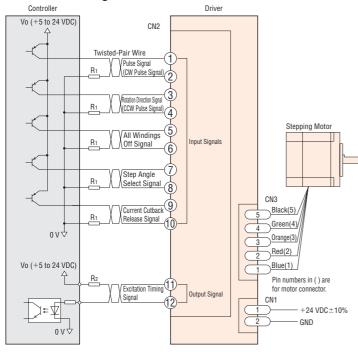
5 Step Angle Setting Switch

Indication	Signal Name	Function
DATA1	Step Angle	Each switch can be set to the desired step angle from the 16 step
DATA2	Setting Switch	angles.

R1				R2			
DATA1 DATA2	Microstep/ Step 1	Resolution 1	Step Angle 1	DATA1 DATA2	Microstep/ Step 2	Resolution 2	Step Angle 2
0	1	500	0.72°	0	×2.5	200	1.8°
1	2	1000	0.36°	1	×1.25	400	0.9°
2	2.5	1250	0.288°	2	1.6	800	0.45°
3	4	2000	0.18°	3	2	1000	0.36°
4	5	2500	0.144	4	3.2	1600	0.225°
5	8	4000	0.09°	5	4	2000	0.18°
6	10	5000	0.072°	6	6.4	3200	0.1125°
7	20	10 000	0.036°	7	10	5000	0.072°
8	25	12 500	0.0288°	8	12.8	6400	0.05625°
9	40	20 000	0.018°	9	20	10 000	0.036°
Α	50	25 000	0.0144°	Α	25.6	12 800	0.028125°
В	80	40 000	0.009°	В	40	20 000	0.018°
С	100	50 000	0.0072°	С	50	25 000	0.0144°
D	125	62 500	0.00576°	D	51.2	25 600	0.0140625°
Е	200	100 000	0.0036°	Е	100	50 000	0.0072°
F	250	125 000	0.00288°	F	102.4	51 200	0.00703125°

- The step angle is calculated by dividing the basic step angle by the number of microstep. The above figures are based on a basic step angle of 0.72°.
- With the high-resolution type, the basic step angle and resolution are 0.36° and 1000 (microstep/step: 1),
- If you are using a geared type, the step angle divided by the gear ratio becomes the actual step angle.
- The number of microstep that can be switched by the C/S (step angle select) signal is limited to those selected in step angles 1 and 2.
- Do not change the C/S signal input or step angle setting switch while the motor is operating. It may cause the motor to misstep and stop.

Connection Diagrams



Description of Input/Output Signals

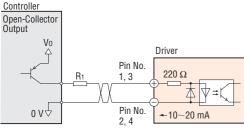
Indication of Input/Output Signal "ON""OFF"

Input (Output) "ON" indicates that the current is sent into the photocoupler (transistor) inside the driver. Input (Output) "OFF" indicates that the current is not sent into the photocoupler (transistor) inside the driver.

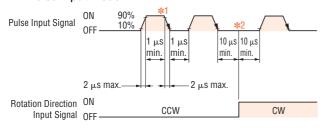
The input/output remains "OFF" if nothing is connected.

Pulse (CW) and Rotation Direction (CCW) Input Signal

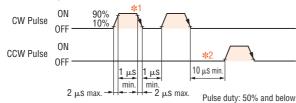
◇Input Circuit and Sample Connection



• 1-Pulse Input Mode



• 2-Pulse Input Mode



- *1 The shaded area indicates when the photocoupler diode is ON. The motor moves when the photocoupler state changes from ON to OFF.
- *2 The minimum interval time when changing rotation direction 10 µs is shown as a response time of circuit. This value varies greatly depending on the motor type and load inertia

Keep the input signal voltage to 5 VDC. When the voltage is equal to 5 VDC, the external resistor R_1 is not necessary. When the voltage is above 5 VDC, connect R_1 as shown in the diagram to keep the input current to 20 mA or below.

When 5 VDC or more is applied without the external resistor, the internal components may be damaged.

Example) If V_0 is 24 VDC, R_1 must be 1.5 to 2.2 $k\Omega,\,0.5$ W or more.

Keep the output signal voltage and current 5 VDC or below and 10 mA or below, respectively. If these specifications are exceeded, the internal components may be damaged. Check the specifications of the connected equipment. When the current is above 10 mA, connect the external resistor R_2 as shown in the diagram to keep it to 10 mA or below.

◇Power Supply

Use a power supply that can supply sufficient input current. When power supply capacity is insufficient, a decrease in motor output can cause the following malfunctions:

- Motor does not rotate properly at high-speed.
- Slow motor startup and stopping.

♦ Notes on Wiring

- Use twisted-pair wires [AWG24 to 22 (0.2 to 0.3 mm²)] with a length of 2 m or less for the signal lines.
- Note that as the length of the pulse signal line increases, the maximum transmission frequency decreases. Technical reference → Page F-46
- Use AWG22 (0.3 mm²) cables for the power supply lines. When assembling the connectors, use the hand-operated crimp tool for contact or the crimped driver lead wire set cable (sold separately). The crimp tool is not provided with the package. It must be purchased separately.
- Signal lines should be kept at least 2 cm away from power lines (power supply lines and motor lines). Do not bind the signal line and power line together.
- If noise generated by the motor cables or power supply cables causes a problem, try shielding the cables or insert ferrite cores in the cables.
- Incorrect connection of DC power input will lead to driver damage. Make sure that the polarity is correct before turning power on.

- •Keep the pulse signal at the "photocoupler OFF" state when no pulses are being input.
- •In 1-pulse input mode, leave the pulse signal at rest ("photocoupler OFF") when changing rotation directions.
- In 2-pulse input mode, do not input a CW pulse and CCW pulse simultaneously.

All Windings Off (A.W.OFF) Input Signal Step Angle Select (C/S) Input Signal Current Cutback Release (C.D.INH) Input Signal

Controller

Open-Collector
Output

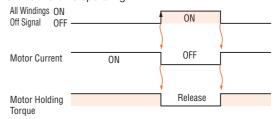
Vo

Pin No.
5, 7, 9

Pin No.
6, 8, 10

+10~20 mA

- •Inputting this signal puts the motor in a non-excitation (free) state.
- •This signal is used to move the motor shaft with external force or perform positioning manually. The photocoupler must be "OFF" when the motor is operating.

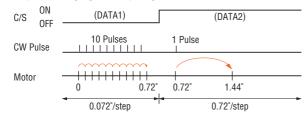


The shaded area indicates that the motor provides holding torque in proportion to standstill current set by STOP switch.

Switching the "All Windings Off" (A.W.OFF) signal from "photocoupler ON" to "photocoupler OFF" does not alter the excitation sequence. When the motor shaft is manually adjusted with the "A.W.OFF" signal input, the shaft will shift up to ±3.6° (Geared type: ±3.6°/gear ratio) from the position set after the "A.W.OFF" signal is released.

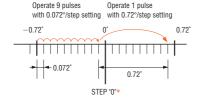
- You may select two step angles with the step angle setting switches DATA1 and DATA2.
- •When the signal is at "photocoupler OFF," a step angle set by DATA1 is selected; at "photocoupler ON," DATA2 is selected.

Example: Changing the step angle from 0.072° to 0.72°.



- •Be sure to change step angle setting inputs only when the pulse signals are at rest. Switching while moving may cause a positional error of the motor.
- •When the "Excitation Timing" signal is used, adjust the number of pulses so that the motor can operate with angles that are multiples of 7.2°. The "Excitation Timing" signal output may become impossible for some combinations of step angles.

Example: After operate 9 pulses with 0.072°/step setting, change the step angle 0.72°/step and operate with 1 pulse. In this case, "Excitation Timing" signal will not be output because step "0" position is skipped.

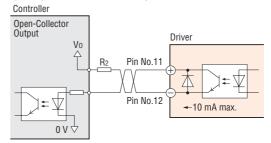


*"Excitation Timing" signal is only output at step "0" sequence.

- When this signal is in the "photocoupler ON" state, the automatic current cutback function is disabled. When this signal is in the "photocoupler OFF" state, the automatic current cutback function will be activated after the motor stops (after approx. 100 ms).
- The photocoupler must be "OFF" except when the running current is adjusted.

Excitation Timing (TIMING) Output Signal

Output Circuit and Sample Connection

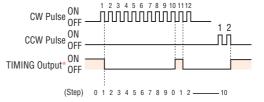


- The "Excitation Timing" signal is output to indicate when the motor excitation (current flowing through the winding) is in the initial stage (step "0" at power up).
- The "Excitation Timing" signal is output simultaneously with a pulse input each time the excitation sequence returns to step "0." The excitation sequence will complete one cycle for every 7.2° rotation of the motor output shaft (basic step angle 0.72°).

Microstep/step 1: Signal is output once every 10 pulses. Microstep/step 10: Signal is output once every 100 pulses.

Timing chart at 0.72°/step (microstep/step 1)

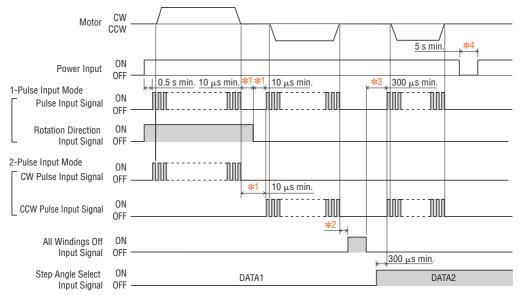
*When connected as shown in the sample connection, the signal will be "photocoupler ON"



Note:

• When power is turned ON, the excitation sequence is reset to step "0" and the "Excitation Timing" signal is output.

Timing Chart



The section indicates that the photocoupler diode is emitting light.

- *1 Switching time to change direction (1-pulse input mode), and switching time to change CW, CCW pulse (2-pulse input mode) 10 µs is shown as a response time of circuit. The motor may need more time.
- *2 Depends on load inertia, load torque, and starting frequency.
- *3 Never input a pulse signal immediately after switching the "All Windings Off" signal to the "photocoupler OFF" state. The motor may not start.
- *4 Wait at least 5 seconds before turning on the power again.

Adjusting the Current

Adjusting the Motor Current

Use the "RUN" potentiometer to decrease the current and suppress the temperature rise in the motor/driver, or when there is sufficient motor torque and you want to suppress vibration by lowering the current.

Use the "STOP" potentiometer to readjust the current at motor standstill in relation to the holding-brake force of the motor.

Factory settings

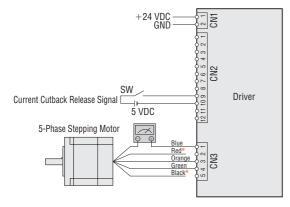
Running current: Rated current

Current at motor standstill: Approx. 50% of rated current Follow the procedure below to adjust the motor current.

Connect a DC ammeter as illustrated below.

Connect a DC ammeter in series to the blue motor lead wire and motor connector pin No. 1. Set all driver input signals to the "photocoupler OFF" state.

Do not connect the red motor lead wire to connector pin No. 2, and black motor lead wire to connector pin No. 5.



Note:

- Do not input pulse signals.
- *Electric shock may result if the red and black motor lead wires contact each other. Insulate these motor lead wires to prevent electric shock.

To adjust the motor running current, follow the procedure below:

- Set the current cutback release signal to the "photocoupler ON" state. Keep other signals in the "photocoupler OFF" state.
- 2. Turn on the power to the driver.
- Use the "RUN" potentiometer to adjust the motor's running current.
- 4. When the power is turned on, the value measured by the ammeter represents the total current in two phases through the blue motor lead wire. The current for one phase is equivalent to one-half the ammeter value. (Example: To set the current to 1.0 A/phase, adjust the current level until the ammeter reads 2.0 A.)
- When the running current has been adjusted, set the current cutback release signal to the "photocoupler OFF" state.

Note

- Be sure to use the motor at the rated current or below.
- Adjusting the running current will also change the current at standstill.

To adjust the current at motor standstill, follow the procedure below:

- Set the current cutback release signal to the "photocoupler OFF" state. Keep other signals in the "photocoupler OFF" state.
- 2. Turn on the power to the driver.
- 3. Use the "STOP" potentiometer to adjust the motor current at standstill.
- 4. When the power is turned on, the value measured by the ammeter represents the total current in two phases through the blue motor lead wire. The current for one phase is equivalent to one-half the ammeter value. (Example: To set the current to 1.0 A/phase, adjust the current level until the ammeter reads 2.0 A.)

 $\frac{\text{Holding Torque}}{[\text{N\cdotm}]} = \frac{\text{Maximum Holding Torque} \ [\text{N\cdotm}] \times \text{Current at Standstill} \ [\text{A}]}{\text{Motor Rated Current}}$

Notes:

- Always set the running current first, turn off the driver power and turn it back on, and then set the current at standstill. Setting the running current after current at standstill may change the current setting at standstill.
- Setting the current at motor standstill too low may affect the starting of the motor or the position-holding action.

List of Motor and Driver Combinations

Model names for motor and driver combinations are shown below.

Туре	Model	Motor Model	Driver Model
	CRK523PMAP CRK523PMBP CRK524PMAP CRK524PMBP CRK525PMAP CRK525PMBP	PK523PMA* PK523PMB* PK524PMA* PK524PMB* PK525PMA* PK525PMB*	CRD5103P
High-Resolution Type	CRK544PMAP CRK544PMBP CRK546PMAP CRK546PMBP	PK544PMA* PK544PMB* PK546PMA* PK546PMB*	CRD5107P
	CRK564PMAP CRK564PMBP CRK566PMAP CRK566PMBP CRK569PMAP CRK569PMBP	PK564PMA* PK564PMB* PK566PMA* PK566PMA* PK569PMA* PK569PMB*	CRD5114P
	CRK513PAP CRK513PBP	PK513PA* PK513PB*	
High-Torque Type	CRK523PAP CRK523PBP CRK525PAP CRK525PBP	PK523PA* PK523PB* PK525PA* PK525PB*	CRD5103P
	CRK544PAP CRK544PBP CRK546PAP CRK546PBP	PK544PA* PK544PB* PK546PA* PK546PB*	
Chandard Turo	CRK543AP CRK543BP CRK544AP CRK544BP CRK545AP CRK545BP	PK543NAW PK543NBW PK544NAW PK544NBW PK545NAW PK545NBW	CRD5107P
Standard Type	CRK564AP CRK564BP CRK566AP CRK566BP CRK569AP CRK569BP	PK564NAW PK564NBW PK566NAW PK566NBW PK569NAW PK569NBW	CRD5114P
	CRK523PAP-T7.2 CRK523PBP-T7.2 CRK523PAP-T10 CRK523PAP-T10 CRK523PAP-T20 CRK523PAP-T20 CRK523PAP-T30 CRK523PAP-T30	PK523PA-T7.2* PK523PB-T7.2* PK523PA-T10* PK523PB-T10* PK523PB-T20* PK523PA-T20* PK523PA-T30* PK523PB-T30*	CRD5103P
TH Geared Type	CRK543AP-T3.6 CRK543BP-T3.6 CRK543AP-T7.2 CRK543BP-T7.2 CRK543AP-T10 CRK543AP-T20 CRK543AP-T20 CRK543AP-T20 CRK543AP-T30 CRK543BP-T30	PK543AW-T3.6 PK543BW-T3.6 PK543AW-T7.2 PK543BW-T7.2 PK543BW-T10 PK543BW-T10 PK543BW-T20 PK543BW-T20 PK543BW-T30 PK543AW-T30	CRD5107P
	CRK564AP-T3.6 CRK564BP-T3.6 CRK564AP-T7.2 CRK564BP-T7.2 CRK564BP-T10 CRK564AP-T10 CRK564AP-T20 CRK564AP-T20 CRK564AP-T30 CRK564BP-T30	PK564AW-T3.6 PK564BW-T3.6 PK564AW-T7.2 PK564BW-T7.2 PK564BW-T10 PK564BW-T10 PK564AW-T20 PK564BW-T20 PK564AW-T30 PK564AW-T30	CRD5114P

Type	Model	Motor Model	Driver Model	
	CRK545AP-P5 CRK545BP-P5 CRK545BP-P7.2 CRK545BP-P10 CRK545AP-P10 CRK543AP-P25 CRK543AP-P25 CRK543BP-P36 CRK543BP-P36 CRK543BP-P36 CRK543BP-P50 CRK543BP-P50	PK545AW-P5 PK545BW-P7.2 PK545BW-P7.2 PK545BW-P10 PK545BW-P10 PK543AW-P25 PK543BW-P25 PK543BW-P36 PK543BW-P36 PK543BW-P36 PK543BW-P50 PK543BW-P50	CRD5107P	
PL Geared Type	CRK566AP-P5 CRK566BP-P5 CRK566AP-P7.2 CRK566BP-P7.2 CRK566BP-P10 CRK566AP-P10 CRK564AP-P25 CRK564AP-P36 CRK564AP-P36 CRK564AP-P36 CRK564AP-P50 CRK564AP-P50	PK566AW-P5 PK566BW-P5 PK566BW-P7.2 PK566AW-P10 PK566BW-P10 PK564AW-P25 PK564BW-P25 PK564AW-P36 PK564BW-P36 PK564BW-P36 PK564BW-P36 PK564BW-P50 PK564AW-P50	CRD5114P	
	CRK523PAP-N5 CRK523PBP-N5 CRK523PAP-N7.2 CRK523PBP-N7.2 CRK523PAP-N10 CRK523PBP-N10	PK523PA-N5* PK523PB-N5* PK523PA-N7.2* PK523PB-N7.2* PK523PA-N10* PK523PB-N10*	CRD5103P	
PN Geared Type	CRK544AP-N5 CRK544BP-N5 CRK544AP-N7.2 CRK544BP-N7.2 CRK544AP-N10 CRK544BP-N10	PK544AW-N5 PK544BW-N5 PK544AW-N7.2 PK544BW-N7.2 PK544AW-N10 PK544BW-N10	CRD5107P	
PN Gealed Type	CRK566AP-N5 CRK566BP-N7.2 CRK566BP-N7.2 CRK566BP-N1.0 CRK566AP-N10 CRK564AP-N25 CRK564BP-N25 CRK564BP-N36 CRK564BP-N36 CRK564AP-N50 CRK564BP-N50	PK566AW-N5 PK566BW-N5 PK566AW-N7.2 PK566BW-N70 PK566BW-N10 PK566BW-N25 PK564AW-N25 PK564AW-N36 PK564AW-N36 PK564AW-N36 PK564AW-N50 PK564AW-N50	CRD5114P	
	CRK513PAP-H50 CRK513PBP-H50 CRK513PAP-H100 CRK513PBP-H100	PK513PA-H50S* PK513PB-H50S* PK513PA-H100S* PK513PB-H100S*	CRD5103P	
Harmonic Geared Type	CRK543AP-H50 CRK543BP-H50 CRK543AP-H100 CRK543BP-H100	PK543AW-H50S PK543BW-H50S PK543AW-H100S PK543BW-H100S	CRD5107P	
	CRK564AP-H50 CRK564BP-H50 CRK564AP-H100 CRK564BP-H100	PK564AW-H50S PK564BW-H50S PK564AW-H100S PK564BW-H100S	CRD5114P	
* If you are purchasing only a motor for maintenance purpose, etc., motor lead wire/ connector assembly and connector will not be supplied. They must be purchased				

separately. They are available as accessories.

Motor lead wire/connector assembly, motor connector set → Page C-255

αs AS AC Input

Accessories

5-Phase RK AC Input 2-Phase CMK
DC Input 5-Phase Stepping Motors Accessories

 Cables
 C-25

 Flexible Couplings
 C-25

 Clean Dampers
 C-26

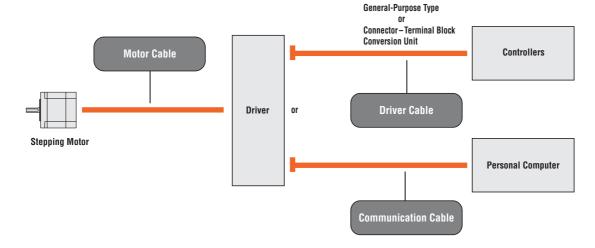
 Motor Mounting Brackets
 C-26

 DIN Rail Mounting Plate
 C-27

Cables

Various cables provide convenient connection between a motor, driver and controller.

Type of Cables



Motor Cables

These cables are available to extend the distance between the motor and the driver for \mathcal{O} STEP and RK Series, or connect a high-torque type motor to a driver.

Cable Name	Page	Applicable Product	
Extension Cables Extension Cables for Electromagnetic Brake Motor	C-253 1		
Flexible Extension Cables Flexible Extension Cables for Electromagnetic Brake Motor	C-253 2	USTEP	
Motor Cables for IP65 Rated Motor Flexible Motor Cables for IP65 Rated Motor	C-254 3		
Extension Cables	C-254 4	RK Series	
Motor Cable	C-254 5	RK Series 2-Phase PK Series	
Motor Lead Wire/Connector Assembly*	C-255 6	CRK Series CMK Series 2-Phase PK Series	
Motor Connector Set®	C-255 7	CRK Series CMK Series 2-Phase PK Series	

^{*}Only for connector-coupled motors

Communication Cable

This cable is used to connect personal computer and the $\mathcal{Q}_{\textit{STEP}}$ AS Series built-in controller (stored program) package through an RS-232C connection.

Cable Name	Page	Applicable Product	
Communicaiton Cable	C-257 4	XSTEP AS Series Built-In Controller (Stored Program) Package	

Driver Cables

Use these cables to connect the driver of the $\mathcal{C}_{\mathit{STEP}}$ or RKSeries to a controller.

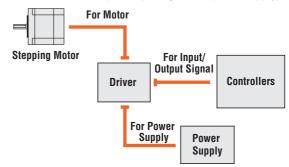
Choose the general-purpose type to be combined with a connector appropriate for the specific controller used, or the connector-terminal block conversion unit that permits connection between the driver and host controller using a terminal block.

Cable Name	Page	Applicable Product
Driver Cables General-Purpose Type	C-256 1	USTEP
Driver Gables defleral-rulpose Type	G-250 [I]	RK Series
Connector—Terminal Block Conversion Unit	C-256 2	USTEP
Connector—Terminal Block Conversion Unit		RK Series

Lead wire set is available for connection between DC input driver and motor, controller, and power supply. As driver side of the cable is crimped with connector, easy connection is possible.

Cable Name	Page	Applicable Product	
Driver Lead Wire Set	C-257 3	CRK Series	
Driver Lead Wire Set		CMK Series	

The driver lead wire set includes three lead wire/connector assemblies (for motor, input/output signal and power supply).



Motor Cables

1 Extension Cables (RoHS) **Extension Cables for Electromagnetic** Brake Motor (RoHS) (For α



These cables are used to connect **QSTEP** motors and drivers.

2 Flexible Extension Cables (RoHS) **Flexible Extension Cables for Electromagnetic Brake Motor (RoHS)** (For α_{step})



Theses flexible extension cables are used between *QSTEP* motors and drivers. We recommend this cable when the motor is installed on a moving section and the cable is bent and flexed.

Product Line

Extension Cables

Model	Length L (m)
CC01AIP	1
CC02AIP	2
CC03AIP	3
CC05AIP	5
CC07AIP	7
CC10AIP	10
CC15AIP	15
CC20AIP	20

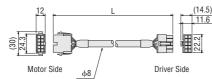
Extension Cables for Electromagnetic Brake Motor

Model	Length L (m)
CC01AIPM	1
CC02AIPM	2
CC03AIPM	3
CC05AIPM	5
CC07AIPM	7
CC10AIPM	10
CC15AIPM	15
CC20AIPM	20

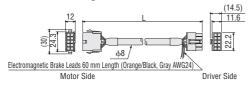
- Electromagnetic brake models must use an extension cable for an electromagnetic brake motor. But for electromagnetic brake motor with motor frame size \Box 42 mm, use an extension cable for standard motor
- ASC Series cannot use extension cables of 15 m and 20 m.

■Dimensions (Unit = mm)

For Standard Motor



For Electromagnetic Brake Motor



Product Line

● Flexible Extension Cables ● Flexible Extension Cables for Electromagnetic **Brake Motor**

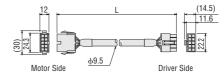
Model	Length L (m)
CC01SAR	1
CC02SAR	2
CC03SAR	3
CC05SAR	5
CC07SAR	7
CC10SAR	10

_		
	Model	Length L (m)
	CC01SARM2	1
	CC02SARM2	2
	CC03SARM2	3
	CC05SARM2	5
	CC07SARM2	7
	CC10SARM2	10

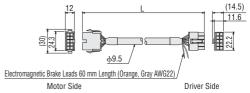
Note:

- For electromagnetic brake motor with motor frame size □42 mm, use a flexible extension cable for standard motor.
- **Dimensions** (Unit = mm)
- For Standard Motor

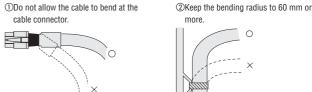
①Do not allow the cable to bend at the



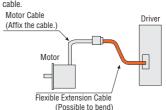
For Electromagnetic Brake Motor



♦ Notes on Use of a Flexible Extension Cable



3The motor cable is not a flexible cable. If the motor cable is to be bent, bend it at the flexible extension cable.



3 Motor Cables for IP65 Rated Motor (RoHS) Flexible Motor Cables for IP65 Rated Motor (RoHS) (For **Q**STEP)



These motor cables must be used for connection between the *OSTEP* AS Series IP65 rated motor and the driver.

Any IP65 rated motor cannot be driven without these cables. One end of the cable connects to the metal connector on the motor, while the other end connects to the driver.

Use a flexible motor cable if the motor is installed on a moving part and its cable will be flexed.

Product Line

Motor Cables for IP65 Rated Motor

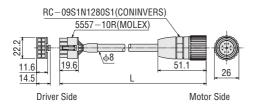
Model	Length L (m)			
CC01AST	1			
CC02AST	2			
CC03AST	3			
CC05AST	5			
CC07AST	7			
CC10AST	10			
CC15AST	15			
CC20AST	20			

Flexible Motor Cables for **IP65 Rated Motor**

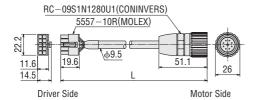
Model	Length L (m)	
CC01SAR2	1	
CC02SAR2	2	
CC03SAR2	3	
CC05SAR2	5	
CC07SAR2	7	
CC10SAR2	10	

■Dimensions (Unit = mm)

Motor Cables for IP65 Rated Motor



Flexible Motor Cables for IP65 Rated Motor



4 Extension Cables (RoHS) (For RK Series)



These extension cables are used between RK Series motors and dedicated drivers (except for electromagnetic brake type). They come in three lengths: 5 m, 10 m and 20 m.

Product Line

Model	Length (m)	Conductors
CC05PK5	5	
CC10PK5	10	5
CC20PK5	20]

- Conductor configuration: 5
- Conductor size: AWG22 (0.3 mm²)
- Finished outer diameter: φ7.2 mm
- Cable rating: 105°C
- Outer casing: Oil-resistant, heat-resistant, non-migrating vinyl

Note:

• These extension cables are only for the **RK** Series. Do not use them on other stepping motor and driver packages (such as CRK Series or CMK Series).

5 Motor Cable (RoHS) (For IP65 Rated Motor of RK Series and 2-Phase PK Series)



A cable for connection between the IP65 rated motor and driver (with protective earth wire)

Product Line

Model	Length (m)	Conductors
ССОЗРКТ	3	6

- Conductor configuration: 6
- Conductor size: Motor wire AWG18 (0.75 mm²), protective earth wire AWG14 (2.0 mm²)
- Finished outer diameter: φ12 mm
- Cable rating: 105°C 600 V
- Outer casing: Heat-resistant, oil-resistant vinyl chloride resin
- Applicable standards: UL 758 (AWM) VW-1, UL Style 2586



6 Motor Lead Wire/Connector Assembly (RoHS)



These lead wires with connectors are available for connection with the connector-coupled motor, eliminating the need for assembling a connector. (A motor lead wire/connector assembly of 0.6 m is included with the connector-coupled motor packages.)

Product Line

Model	Applicable Product	Applicable Motor Model	Length (m)
LC5N06A	CRK513PPPCRK513PP-HPCRK52PPP	PK513P□ PK513P□-H■S PK52□P□	0.6
LC5N10A	CRK52 PM P CRK523P P-T CRK523P P-N	PK52□PM□ PK523P□-T□ PK523P□-N□	1
LC5N06B	CRK54\(\text{P}\)P	PK54□P□	0.6
LC5N10B	CRK54 PM P	PK54□PM□	1
LC5N06C LC5N10C	CRK56_PM_P	PK56□PM□	0.6 1
LC2U06A	CMK22 PPP	PK22□P□	0.6
LC2U10A	CMK223 P-SG	PK223P□-SG□	1
LC2U06B	CMK23_P_P	PK23□P□	0.6
LC2U10B	CMK24\(\text{P}\)P	PK24□P□	1

• Enter the motor case length in the box (□) within the model name.
Enter A (single shaft) or B (double shaft) in the box (□) within the model name.
Enter the gear ratio in the box (□) within the model name.

7 Motor Connector Set RoHS



This photograph shows **CS5N30B**.

A set of connector housings and contacts for use with connector-coupled motors.

Each package contains enough housings and contacts for 30 motors.

■Product Line

Model	Applicable Product	Applicable Motor Model
CS5N30A	CRK513P_P CRK513P_P-H_ CRK52_P_P CRK52_PM_P CRK523P_P-T_ CRK523P_P-N_	PK513P PK513PH_S PK52_P_ PK52_PM_ PK523PTI_ PK523PN
CS5N30B	CRK54 PPP CRK54 PMP	PK54□P □ PK54□PM □
CS5N30C	CRK56 PMP	PK56□PM□
CS2U30A	CMK22 PPP CMK223 P-SG	PK22□P□ PK223P□-SG□
CS2U30B	CMK23_P_P CMK24_P_P	PK23□P□ PK24□P□

■ Enter the motor case length in the box (□) within the model name.
Enter A (single shaft) or B (double shaft) in the box (□) within the model name.
Enter the gear ratio in the box (□) within the model name.

Specifications

Model	Connector Housing	Contact	Applicable Crimp Tool	Manufacturer	Applicable Cable
CS5N30A	51065-0500	50212-8100	57176-5000		AWG30 \sim 24 (0.05 \sim 0.2 mm²) Outer Sheath Diameter: ϕ 1.4 mm max. Strip Length: 1.3 \sim 1.8 mm
CS5N30B	51103-0500	50351-8100	57295-5000		AWG28 \sim 22 (0.08 \sim 0.3 mm ²) Outer Sheath Diameter: ϕ 1.15 \sim 1.8 mm Strip Length: 2.3 \sim 2.8 mm
CS5N30C	51144-0500	50539-8100	57189-5000	MOLEX	AWG24 \sim 18 (0.2 \sim 0.75 mm²) Outer Sheath Diameter: ϕ 1.4 \sim 3 mm Strip Length: 3 \sim 3.5 mm
CS2U30A	51065-0600	50212-8100	57176-5000		AWG30 \sim 24 (0.05 \sim 0.2 mm²) Outer Sheath Diameter: ϕ 1.4 mm max. Strip Length: 1.3 \sim 1.8 mm
CS2U30B	51103-0600	50351-8100	57295-5000		AWG28~22 (0.08~0.3 mm²) Outer Sheath Diameter: ϕ 1.15~1.8 mm Strip Length: 2.3~2.8 mm

Note:

• The crimp tool is not provided with the package. It must be purchased separately.

Driver Cables

1 General-Purpose Type (RoHS)



This is a shielded cable equipped with, at one end of the cable, the half-pitch connector that snaps into the driver for $\mathcal{Q}_{\textit{STEP}}$ and \mathbf{RK} Series.

• Note that as the length of the pulse signal line between the driver and controller increases, the maximum transmission frequency decreases.

Technical reference → Page F-46

• Install a connector that matches the controller you are using to the other end of the cable.

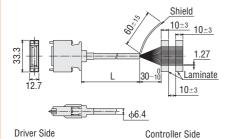
Product Line

Model	Length L (m)	Applicable Connector						
CC20D1-1	AS Series Built-In Controller (Stored Progra CN5 (20 Pins),							
CC20D2-1	2	RK Series CN1 (20 Pins)						
CC36D1-1	1	AS Series Pulse Input Package CN4 (36 Pins), AS Series Built-In Controller (Stored Program) Package						
CC36D2-1	2	CN4 (36 Pins), ASC Series CN3 (36 Pins)						

■Dimensions (Unit = mm)

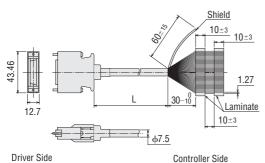
CC20D1-1, CC20D2-1

Conductor: AWG28 (0.08 mm²)



CC36D1-1, CC36D2-1

Conductor: AWG28 (0.08 mm²)



2 Connector – Terminal Block Conversion Unit ROHS

A conversion unit that connects a driver to a host controller using a terminal block.

- · With a signal name plate for easy, one-glance identification of driver signal names
- · DIN-rail mountable
- · Cable length: 1 m





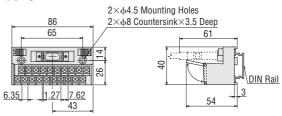
CC36T1

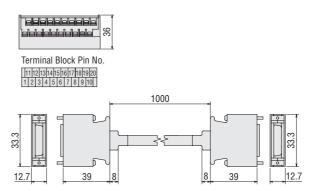
Product Line

Model	Length (m)	Applicable Connector
CC20T1		AS Series Built-In Controller (Stored Program) Package CN5 (20 Pins), RK Series CN1 (20 Pins)
CC36T1	1	AS Series Pulse Input Package CN4 (36 Pins), AS Series Built-In Controller (Stored Program) Package CN4 (36 Pins), ASC Series CN3 (36 Pins)

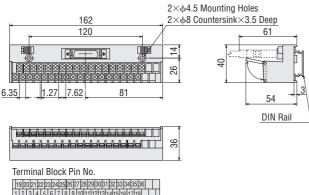
Dimensions (Unit = mm)

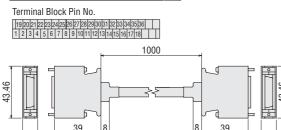
CC20T1





CC36T1

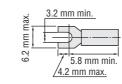




- Recommended Crimp Terminals
- · Terminal screw size: M3

12.7

- · Tightening torque: 1.2 N·m
- · Applicable minimum lead wire: AWG22 (0.3 mm²)



3 Driver Lead Wire Set RoHS



As an accessory for DC input drivers, lead wires with a connector are available. Crimping is not necessary, and the connection with the motor, power supply, input/output signal is also easy. The driver lead wire set includes three lead wire/connector assemblies (for motor, power supply and input/output signal).

■Product Line

Model	Applicable Product	Applicable Driver	Length (m)
LCS04SD5	CRK Series	CRD5103P CRD5107P CRD5114P	0.6
LCS01CMK2	CMK Series	CMD2109P CMD2112P CMD2120P	0.0

4 Communication Cable FCO4W5 RoHS

This cable is used to connect personal computer and the $\it \alpha$ Series built-in controller (stored program) driver through an RS-232C connection.



Flexible Couplings (RIB)

A flexible coupling ideal for your motor is available. Once you have decided on a motor and gear, you can select the recommended coupling easily.



Product Line

Model
MCS14□
MCS20□
MCS30□
MCS40□
MCS55□
MCS65

lacksquare Enter the inner diameter of coupling in the box (\Box) within the model name

Features of MCS Couplings

This three-piece coupling adopts an aluminum alloy hub and a resin spider. The simple construction ensures that the high torque generated by a geared motor can be transmitted reliably. The proper elasticity of the spider suppresses motor vibration. Technical reference → Page F-46

- A spider (material: polyurethane) controls the vibration generated by the motor.

• High strength (usable for geared motor) has been realized.

■Product Number Code

MCS 30 08

1

2

 MCS Couplings Outer Diameter of Coupling ③ Inner Diameter d1 (Smaller Side) (**FO4** represents φ6.35 mm) 4 Inner Diameter d2 (Larger Side) (**FO4** represents ϕ 6.35 mm)

Coupling Selection Table

OSTEP

Mo	odel	0 0 0	Motor Shaft	_					Drive	en Sha	ft Diar	neter (mm)				
AS	ASC	Gear Ratio	Diameter (mm)	Туре	ф4	ф5	ф6	ф6.35	ф8	φ10	ф12	ф14	ф15	ф16	ф18	ф20	ф25
	ASC34AK ASC36AK ASC46□K ASC34AK-T□	- 7.2, 10, 20, 30	ф5	MCS14	•	•	•										
	ASC46□K-T■	3.6, 7.2, 10	ф6				•	•	•								
_	ASC34AK-N	5, 7.2, 10	ф8	MCS20		•	•	•	•	•							
_	ASC46□K-T■	20, 30	ф6				•	•	•	•							
AS66 CE AS66ACT AS66 CEP AS66ACTP AS69 CE AS69ACT AS69 CEP AS69ACTP	ASC66⊟K	-	ф8				•	•	•	•	•						
AS66 CEP-T	ASC66□K-T■ ASC34AK-H■	3.6, 7.2 50, 100		MCS30													
	ASC46 K-N	7.2, 10	ф10				•	•		•	•	•					
AS98 CE AS98ACT AS98 CEP AS98ACTP AS911ACE AS911ACT AS911ACTP	-	-	ф14							•	•	•		•			
AS66 CEP-T	ASC66□K-T■	10, 20, 30	ф8						•	•	•		•				
	ASC46□K-H■	50, 100	ф10	MCS40													
AS66 CE-P AS66 CE-N AS66 CEP-N	ASC66□K-N■	5, 7.2 5, 7.2	φ12	Mes-ro					•	•	•		•				
AS98 CEP-T	-	3.6, 7.2, 10, 20, 30															
AS66 CE-NAS66 CEP-NAS66 CE	ASC66□K-N■	10, 25, 36, 50 10, 25, 36, 50	ф12	MCS30 MCS40 MCS55							•	•	•	•			
AS66 CEP-H	ASC66□K-H■	50, 100															

lacktriangle Enter lacktriangle (standard) or lacktriangle (electromagnetic brake) in the box (\Box) within the model name. Enter the gear ratio in the box () within the model name.

Mod	del	- Gear Ratio	Motor Shaft	Туре	Driven Shaft Diameter (mm)												
AS	ASC	ucai natio	Diameter (mm)	Type	ф4	ф5	ф6	ф6.35	ф8	ф10	ф12	φ14	φ15	φ16	ф18	ф20	ф25
AS98□CE-P■	_	5, 7.2 , 10, 25, 36, 50															
AS98 CE-NAS98 CEP-NAS	-	5, 7.2 , 10, 25, 36, 50	ф18	MCS65										•	•	•	•
AS98 CE-HAS98 CEP-HAS	-	50, 100															

[■] Enter **A** (standard) or **M** (electromagnetic brake) in the box (□) within the model name. Enter the gear ratio in the box (□) within the model name.

5-Phase Packages

RK - -	CRK CRK F12D D	Gear Ratio	Diameter (mm)	Type	ф4		1 16	16 96	Ф8	110	L d 12	ф14	ф15	I d 16	L 418	1 420	1 1 2
						ф5	ф6	ф6.35	φο	φιυ	ψ.=	ψ	T .	T .	φισ	ψΖυ	ф2
	CRK513P□P	_	ф4			•	•										<u> </u>
	CRK513P□P-H■	50, 100															
-	CRK523PM P CRK524PM P CRK525PM P CRK544PM P CRK546PM P CRK523P CRK525P CRK544P CRK544P	-	ф5	MCS14	•	•	•										
	CRK543□P CRK544□P CRK545□P																
_	CRK523P□P-T■																
_	CRK543□P-T3.6	3.6	ф6														
_	CRK543□P-T■	7.2 , 10	ф6														
RK564□CE RK566□CE RK564ACT RK566ACT RK564AMCE RK566AMCE	CRK564□P CRK566□P	-	ф8	MCS20		•	•	•	•	•							
_	CRK523P□P-N■	5, 7.2 , 10															
-	CRK545□P-P5	5															
-	CRK544□P-N■	5, 7.2	ф10														
_	CRK543□P-T■	20, 30	ф6														Г
RK569□CE RK569ACT RK569AMCE	CRK564PM□P CRK566PM□P CRK569□P	-	_	-													
RK564□CE-T■	CRK564□P-T■	3.6, 7.2	φ8 φ8 mCs30														
_	CRK543□P-P25	25															
_	CRK545□P-P■	7.2, 10		MCS30													
	CRK569PM□P	7.2, 10															
	CRK544 P-N10	10	ф10														
– RK596□CE RK596ACT RK596AMCE	- -	-	ф14	MCS30						•	•	•		•			
_	CRK543□P-P■	36, 50															Г
RK564□CE-T■	CRK564□P-T■	10, 20, 30	ф8														
_	CRK543□P-H■	50, 100	ф10	MCS40					•	•							Г
RK566□CE-P■	CRK566□P-P■																Г
RK566 CE-N	CRK566□P-N■	5, 7.2	ф12														
RK596□CE-T■	-	3.6, 7.2, 10, 20, 30															
RK564□CE-P■	CRK564□P-P■	25, 36, 50															
RK566□CE-P10	CRK566□P-P10	10	ф12														
RK564□CE-N■	CRK564□P-N■	25 , 36 , 50															
RK566□CE-N10	CRK566□P-N10	10															
RK564□CE-H■	CRK564□P-H■	50, 100			<u></u>		L								L		L
RK599□CE RK5913□CE RK599ACT RK5913ACT RK599AMCE RK5913AMCE	-	-	ф14	MCS55							•	•	•	•			
RK599□CE-P5 RK599□CE-N5	-	5	ф18	_									•	•	•	•	
RK596 CE-P RK599 CE-P RK596 CE-N RK596 CE-N	_	25, 36, 50 7.2, 10 25, 36, 50 7.2, 10	ф18	MCS65										•	•	•	(

 $[\]bullet$ Enter ${\bf A}$ (single shaft) or ${\bf B}$ (double shaft) in the box (\Box) within the model name.

Enter the gear ratio in the box () within the model name.

5-Phase Stepping Motors

5-Phase Stepping Motors	Gear Ratio	Motor Shaft	Typo	Driven Shaft Diameter (mm)										
PK	deal hallo	Diameter (mm)		ф4	ф5	ф6	ф6.35	ф8	ф10	φ12	ф14	ф15	φ16	
PK543-□, PK544-□, PK545-□	_	ф5	MCS14											
PK564-□E, PK566-□E	_	ф8	MCS20		•									
PK569-□E	_	ф8	MCS30											
PK596-□E	-	ф14	MCSSU											
PK599-□E, PK5913-□E	_	φ14	MCS55									•		

 $[\]bullet$ Enter ${\bf A}$ (single shaft) or ${\bf B}$ (double shaft) in the box (\Box) within the model name.

•2-Phase Packages, 2-Phase Stepping Motors

Mod	del	2-Phase Stepping Motors	Gear Ratio	Motor Shaft	Туре				Driven S	Shaft D	Diamete	r (mm))		
CMK	CSK	PK		Diameter (mm)		ф4	ф5	ф6	ф6.35	ф8	ф10	ф12	φ14	ф15	φ16
CMK22PPP CMK23PPP CMK244PP CMK24PP CMK24PP	CSK24 <mark>□</mark> -□T CSK24 <mark>□</mark> M□T	PK22_P_ PK23_P_ PK2401 _ PK2402_ PK2403_ PK2403_ PK24M-01_ PK24M-02_ PK24M-03_	-	15	MC614	•	•	•							
CMK223□P-SG■	-	PK223P□-SG■	7.2, 9, 10, 18, 36	- φ5	MCS14 MCS20 MCS30 MCS40										
CMK243□P-SG■	-	_	3.6, 7.2, 9, 10, 18, 36, 50, 100												
-	CSK243□T-SG■	PK243□1-SG■	3.6, 7.2, 9, 10, 18, 36		MCS14 MCS20										
CMK246P□P	_	PK24□P□	_	ф5			•	•	•	•					
CMK264M□P CMK266M□P CMK256□P CMK264□P CMK266□P	CSK264-□T CSK266-□T CSK264M□T CSK266M□T	PK256-02 PK264-01 PK264-02 PK264-02 PK266-01 PK266-03 PK266-03 PK266-E2.0 PK266M-02 PK264M-02 PK266M-03 PK266M-03 PK266M-03 PK266M-03 PK266M-03 PK266M-03	-	ф6.35	MCS20		•	•	•	•	•				
_	_	PK264JD□ PK264J□	_	ф8			•	•							
CMK264□P-SG CMK268M□P CMK258□P CMK268□P	CSK264□T-SG CSK268-□T CSK268M□T	PK264 E-SG PK258-02 PK268-02 PK268-02 PK268-03 PK268-E2.0 PK268M-02 PK268M-02 PK268M-02 PK268M-E2.0 PK268M-E2.0 PK268M-E2.0 PK268DAT	3.6, 7.2	ф6.35	MCS30			•	•	•	•				
-	-	PK266JD□ PK266J□ PK267JD□ PK267J□	-	ф8				•	•	•	•	•			
CMK264□P-SG■	-	_	9, 10, 18, 36, 50, 100												
-	CSK264□T-SG■	PK264□E-SG PK269JD□	9, 10, 18, 36												
-	-	PK269J□	-	ф8	MCS40					•	•	•			
		PK296□E-SG PK296□E-SG	3.6, 7.2, 9 10, 18, 36	φ12 φ12						•					
-	_	PK299-E4.5 PK299-E4.0 PK299EAT PK2913EAT	-	ф14	MCS55										•

[■] Enter A (single shaft) or B (double shaft) in the box (□) within the model name.
Enter the motor case length in the box (□) within the model name.

Enter the gear ratio in the box () within the model name.

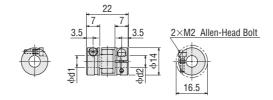
Specifications

	Dimensions											
Model	Outer Diameter	Length	Axis Hole Diameter	Diameter	Key Slot Tolerance	Normal Torque	Mass	Inertia	Static Torsion Spring	Permissible Eccentricity	Permissible Declination	Permissible End Play
	mm	mm	d1 H7 mm	d2 H7 mm	b/t mm	N•m	a	ka•m²	Constant N·m/rad	mm	doa	mm
MCS140404	111111	111111		4	111111	IN-III	g	kg·m²	IN III/I du	mm	deg	mm
MCS140404 MCS140405 MCS140406 MCS140505 MCS140506 MCS140606	14	22	4 4 4 5 5 6	5 6 5 6	-	2.0	6.7	0.184×10 ⁻⁶	22.9	0.06	0.9	+0.6
MCS200505 MCS200506 MCS200508 MCS200508 MCS200606 MCS2006604 MCS200610 MCS20610 MCS20F04F04 MCS20F04408 MCS20F0410 MCS20F0410 MCS20808 MCS200810 MCS201010	20	30	5 5 5 6 6 6 6 6 6.35 6.35 8 8	5 6 6.35 8 6 6.35 8 10 6.35 8 10 8	_	5.0	19.8	1.059×10 ⁻⁶	51.6	0.08	0.9	+0.8
MCS300606 MCS3006F04 MCS300610 MCS30F04F04 MCS30F0410 MCS30F088 MCS300810 MCS300812 MCS301010 MCS301012 MCS301014 MCS301212 MCS301214 MCS301214 MCS301414	606 6 6 6 6 6 6 6 6 6 8 6 10 6 6 6 8 6 10 6 6 6 6 8 6 10 6 6 6 6 8 6 6 8 6 6 8 6 6 8 6 6 8 6 6 8 6 6 8 6 6 8 6	-	12.5	44.6	6.057×10 ⁻⁶	171.9	0.09	0.9	+1.0 0			
MCS400808 MCS400810 MCS400812 MCS400815 MCS401010 MCS401012 MCS401015 MCS401212 MCS401215	40	66	8 8 8 10 10 10 12 12	8 10 12 15 10 12 15 12 15	φ8 b: 2±0.0125 t: 1 ^{+0.1} φ10 b: 3±0.0125 t: 1.4 ^{+0.1} φ12 b: 4±0.015 t: 1.8 ^{+0.1}	17.0	139	42.29×10 ⁻⁶	859.5	0.06	0.9	+1.2
MCS551212 MCS551214 MCS551215 MCS551216 MCS551414 MCS551415 MCS551416 MCS551518 MCS551618 MCS551618 MCS551818 MCS551818	55	78	12 12 12 12 14 14 14 15 16 18	12 14 15 16 14 15 16 18 18 18		60.0	282	109.1×10 ⁻⁶	2063	0.10	0.9	+1.4
MCS651618 MCS651818 MCS651820 MCS651825	65	90	16 18 18 18	18 18 20 25	t: 2.8 ° 6 ° ° φ25 b: 8±0.018 t: 3.3 ° 6 ° ° 6	160.0	535	417.1×10 ⁻⁶	3438	0.11	0.9	+1.5 0

Dimensions (Unit = mm)

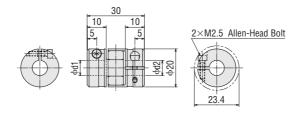
MCS14

Mass: 6.7 g



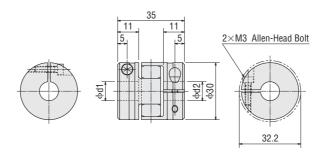
MCS20

Mass: 19.8 g



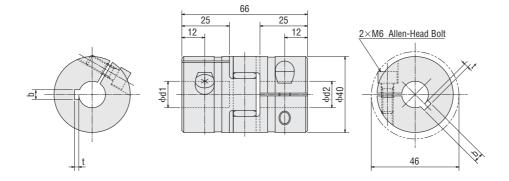
MCS30

Mass: 44.6 g

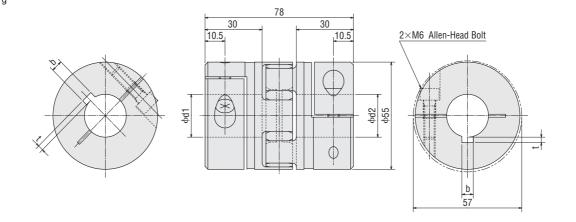


MCS40

Mass: 139 g

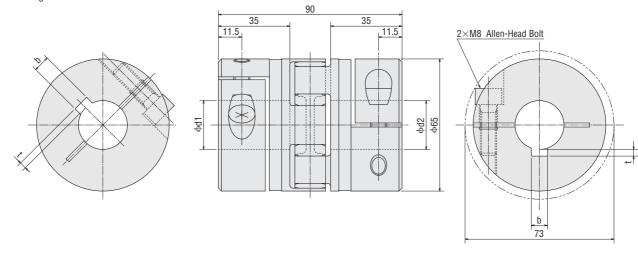


MCS55 Mass: 282 g



MCS65

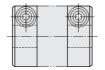
Mass: 535 g



Mounting to a Shaft

Clamp Type

Clamp couplings use the tightening force of the screw to compress the shaft hole diameter and thereby fasten the coupling to the shaft. This does not damage the shaft and is easy to mount and remove.





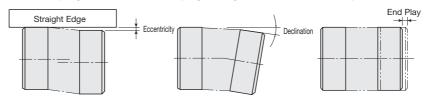
The following table shows the screw tightening torque. We recommend use of a torque wrench to fasten the coupling.

Type		MCS14	MCS20	MCS30	MCS40	MCS55	MCS65
Tightening Torque	N∙m	0.37	0.76	1.34	10.5	10.5	25.0

Alignment Adjustment

Flexible couplings tolerate misalignment of the axis center and transfer rotational angle and torque, but produce vibration when the permissible value for misalignment is exceeded. This can dramatically shorten the coupling's service life. This requires alignment adjustment.

Misalignment of the axis center includes eccentricity (parallel error of both centers), declination (angular error of both centers) and end play (shaft movement in the axial direction). To keep misalignment within the permissible value, always check and adjust the alignment. To increase the service life of the coupling, we recommend keeping misalignment below 1/3 of the permissible value.



Notes:

- When misalignment exceeds the permissible value or excessive torque is applied, the coupling's shape will deform, and service life is shortened.
- When the coupling emits a metallic sound during operation, stop operation immediately and ensure there is no misalignment, axis interference or loose screws.
- When load changes are large, apply an adhesive to the coupling set screw to prevent it from loosening.

Clean Dampers (RIHS)

Mechanical dampers suppress stepping motor vibration and improve high-speed performance. An inertia body and silicon gel are hermetically sealed in a plastic case.

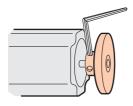
Features

- Excellent vibration absorption The doughnut-shaped internal inertia body and silicon gel absorb vibration. This feature enables a stable damping effect.
- Since there is no frictional dust as in conventional magnetic dampers, it can be used in environments where higher degrees of cleanness is needed.
- High reliability
- It holds up well in harsh environments and changes little with age because the silicon gel and plastic case used are heat resistant.
- •Machine part is sealed hermetically in a plastic case. This ensures safety and doesn't generate noise.
- This clean damper is an accessory for double shaft types. It can be used with various geared motors of double shaft type.

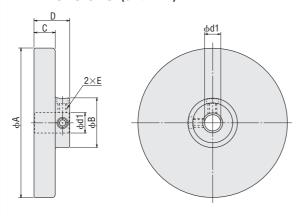


Model
D4CL-5.0F
D6CL-6.3F
D6CL-8.0F
D9CL-14F

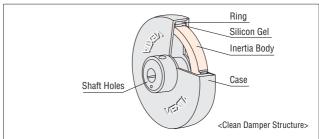
Installation of the Clean Damper



Dimensions (Unit = mm)







Point the mounting screws of the clean damper toward the motor case, fasten to the shaft and tighten the damper's mounting screws (two places) with an allen wrench to secure it to the shaft.

Model		D4CL-5.0F	D6CL-6.3F	D6CL-8.0F	D9CL-14F
Tightening Torque	N∙m	0.4		1.5	

Notes:

- There are mounting screws with hexagonal holes in two damper locations, so tighten them both before running the motor.
- The damper rotates at the same speed as the motor shaft, so do not touch it while the motor is running

Model	фd1	φА	φВ	С	D	Е
D4CL-5.0F	5 +0.018	ф36±0.5	ф13±0.5	9±0.3	15±0.5	M3
D6CL-6.3F	6.35 +0.022	ф44.5±0.5	ф20±0.5	15±0.3	22±0.5	M4
D6CL-8.0F	8 +0.022	φ44.5±0.5				
D9CL-14F	14 +0.027	φ79.5±0.5	ф26±0.5	11±0.3	19±0.5	M4

■Clean Damper Selection Table

	Inertia	Mass		Applicable Product			
Model	kg·m²	g	RK	5-Phase Stepping Motors	2-Phase Stepping Motors		
D4CL-5.0F	34×10 ⁻⁷	24	_	CRK52□PBP CRK52□PMBP CRK523PBP-N□ CRK54□BP CRK54□BP CRK54□PBP CRK54□PBP CRK54□BP CRK54□BP-□ CRK543BP-T□ CRK543BP-N□ CRK543BP-N□ CRK543BP-N□	CMK22□PBP CMK24□PBP CMK24□PBP CMK24□BP CMK24□BP CMK223BP-SG□ CSK243BT-SG□ CSK24□-BT CSK24□-BT PK22□PB PK22□PB PK22□PB PK223PB-SG□ PK243B1-SG□ PK24□-01B PK24□-01B PK24□-03B PK24□-03B PK24□-03B PK24□-03B PK24□-03B		
D6CL-6.3F	140×10 ⁻⁷	62	-	_	CMK26 MBP CMK25 BP CMK26 BP CMK264BP-SG CSK26 BT CSK264BT-SG PK25 -02B PK25 -02B PK26 -01B PK26 -02B PK26 -03B PK26 -E2.0B PK26 M-01B PK26 M-01B PK26 M-03B PK26 M-03B PK26 M-52B PK26 M-52B		
D6CL-8.0F	140×10 ⁻⁷	61	RK56_BCE RK564BCE-T RK56_BCE-P RK56_BCE-N RK564BCE-H	CRK56 BP CRK564BP-T CRK564BP-P CRK56 BP-N CRK56 BP-N CRK564BP-H PK56 BE	PK26□JB PK26□JDB		
D9CL-14F	870×10 ⁻⁷	105	RK59 BCE RK596BCE-T RK59 BCE-P RK59 BCE-N RK59 BCE-N	PK59□-BE	PK29□-E4.5B PK2913-E4.0B PK296BE-SG□		

Ambient Temperature: -20 to+80°C

 $[\]bullet$ Enter the motor case length in the box (\square) within the model name.

Enter the gear ratio in the box (**(**) within the model name.

Motor Mounting Brackets ROHS

Mounting brackets are convenient for installation and securing a stepping motor and geared stepping motor.



■Product Line

Standard Type, High-Torque Type, High-Speed Type, High-Resolution Type Material: Aluminum alloy

	Applicable Product								
Model	O STEP	RK	CRK	5-Phase Stepping Motors	2-Phase Stepping Motors				
PALOP	ASC46□K	-	CRK54IIIP CRK54IIPIP CRK54IIPMIP	PK54 Ⅲ -□	CMK24 P P P CMK24 P P CMK24 P P CSK24 P P CSK24 P P CSK24 P P CSK24 P P R CSK24 P P P P R CSK24 P P P P R CSK24 P P P P P R CSK24 P P P P P P P P P P P P P P P P P P P				
PAL2P-5	AS66 CE AS66ACT AS66 CEP AS66ACTP ASC66 K AS69 CE AS69 CE AS69 CEP AS69 ACTP	RK56 CE RK56 AMCE RK56 ACT	CRK56■□P CRK56■PM□P	PK56 Ш- □E	-				
PAL2P-2	_	_	-	-	CMK26 MP CMK26 PCSK26 P				
PAL4P-5	AS98 CE AS98 ACT AS98 CEP AS98 ACTP AS911 ACE AS911 ACT AS911 ACEP AS911 ACTP	RK59 CE RK59 AMCE RK59 ACT	-	PK59 ⊞ -□E	-				
PAL4P-2	_	-	-	-	PK29 EAT PK29 -E4.5 PK2913-E4.0				

lacktriangle Enter lacktriangle (single shaft), lacktriangle (double shaft) or lacktriangle (electromagnetic brake) in the box (\Box) within the model name. Enter the motor case length in the box (\blacksquare) within the model name.

[•] The mounting bracket base is built with holes large enough to allow for alignment adjustments in the horizontal direction.

[•] These mounting brackets can be perfectly fitted to the pilot of the stepping motors. (Except for PALOP)

They cannot be used with geared stepping motors.

Applicable Product Model CRK **USTEP** RK 2-Phase Stepping Motors CMK243□P-SG■ CSK243□T-SG■ **SOLOA** PK243□1-SG■ CRK543□P-T■ **SOLOB** ASC46□K-T■ CRK545□P-P■ CRK543□P-P■ AS66□CE-T■ CMK264□P-SG■ SOL₂A AS66 □ CEP-T ■ RK564□CE-T■ CRK564□P-T■ CSK264□T-SG■ ASC66□K-T■ PK264□E-SG■ RK566□CE-P■ CRK566□P-P■ SOL2B AS66 □ CE-P ■ RK564□CE-P■ CRK564□P-P■ SOL5A PK296□E-SG■

RK596□CE-T■

RK599□CE-P■

RK596□CE-P■

AS98□CE-T■

AS98□CEP-T■

AS98□CE-P■

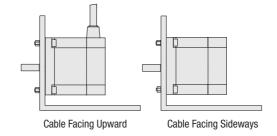
Geared Type Material: Aluminum alloy

SOL5B

No screws are supplied for installing SOLOA, SOLOB, SOL5A and SOL5B. Appropriate screws must be purchased separately.

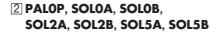
Motor Installation Direction

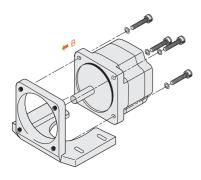
The motor cable comes out at right angles to the motor. Orientate the motor so that the cable faces either upwards or sideways.

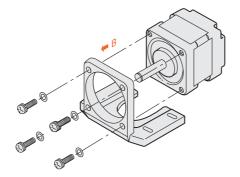


Mounting the Motor

1 PAL2P-5, PAL2P-2, PAL4P-5, PAL4P-2







- mounting bracket.
- ② Attach the motor from the direction shown ② Attach the motor from the direction shown by the arrow (B).
- ① Use the screws to secure the motor to the ① Use the screws to secure the motor to the mounting bracket.
 - by the arrow (B).

lacktriangle Enter lacktriangle (single shaft), lacktriangle (double shaft) or lacktriangle (electromagnetic brake) in the box (\Box) within the model name.

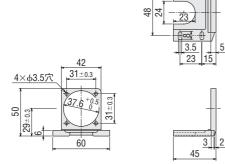
Enter the gear ratio in the box (\blacksquare) within the model name.

Install SOL2A and SOL2B using the supplied screws

■Dimensions (Unit = mm)

PALOP

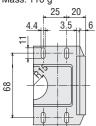
Mass: 35 g

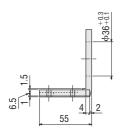


• Screws (Included) M3 Length 10 mm ··· 4 Pieces

PAL2P-5

Mass: 110 g



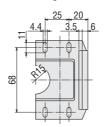


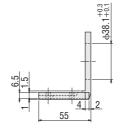
Screws (Included) M4 Length 12 mm ··· 4 Pieces

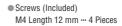
62 50±0.1 <u>4×M4</u> 32 83

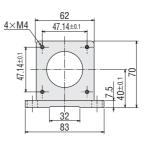
PAL2P-2

Mass: 110 g



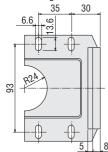


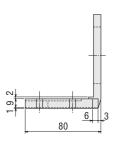


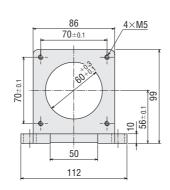


PAL4P-5

Mass: 250 g

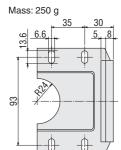


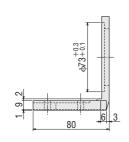




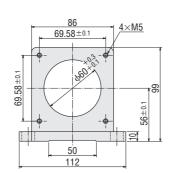
Screws (Included) M5 Length 16 mm ··· 4 Pieces

PAL4P-2





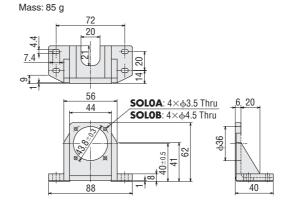
Screws (Included) M5 Length 16 mm ··· 4 Pieces



SOLOA

Mass: 85 g

SOLOB

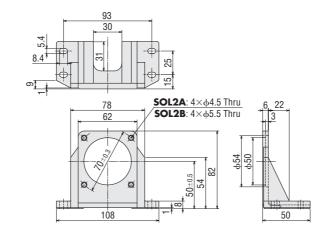


SOL₂A

Mass: 120 g

SOL2B

Mass: 120 g



Screws (Included)

M4 Length 12 mm ··· 4 Pieces (SOL2A)

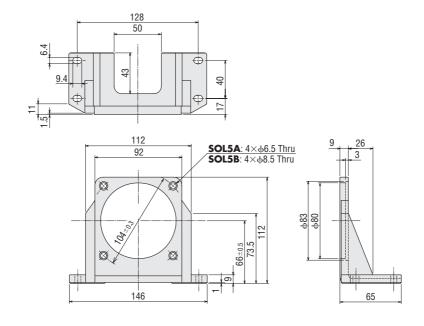
M5 Length 15 mm - 4 Pieces (SOL2B)

SOL5A

Mass: 270 g

SOL5B

Mass: 270 g



DIN Rail Mounting Plate ®

This installation plate is convenient for installing the driver of \mathcal{O}_{STEP} AS Series on DIN rails with ease.

■Product Line

Model	Applicable Product		
PADP01	AS Series driver		

■Dimensions (Unit = mm)

PADP01

Mass: 20 g Screws (Included) M3 Length 8 mm -- 3 Pieces

